



SYSTEM DATA SHEET

Sikafloor® MultiDur SLB

SELF-LEVELING BROADCAST EPOXY SLURRY ENGINEERED WITH SIKAFLOOR®-264 AT 125 - 156 MILS (3.2 - 4.0 MM)

PRODUCT DESCRIPTION

Sikafloor® MultiDur SLB is a self leveling, solid color, resin rich, seamless epoxy slurry. Sikafloor aggregate is added during mixing to significantly extend the liquid resin volume without sacrificing desired physical properties, which reduces the neat resin cost compared to other self leveling coatings, maximizes resin economy and allows thicker applications that increase the coatings service life by improving wear resistance. This system also features an aggregate broadcast to improve slip resistance. Sikafloor® MultiDur SLB typically installed at 125 - 156 mils (3.2 - 4.0 mm).

USES

Sikafloor® MultiDur SLB may only be used by experienced professionals.

Sikafloor® MultiDur SLB may be installed over a Sikafloor®-UEF Base System when moisture vapor tolerance and/or a temporary floor is desired.

- Food Service Areas
- Clinics and Research Labs
- Commercial Laundries
- Wet and Dry Processing Areas
- Warehouses

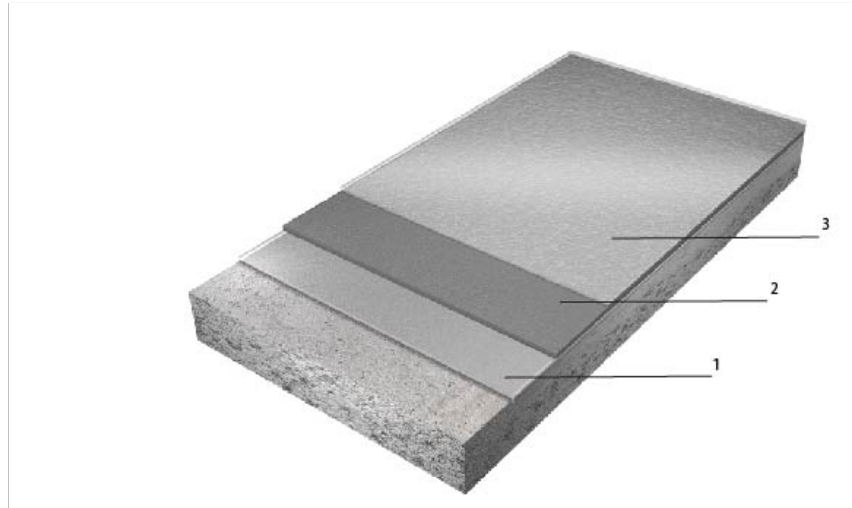
CHARACTERISTICS / ADVANTAGES

- High compressive strength
- Good mechanical resistance
- Good chemical resistance
- Superior aesthetic finish
- Durable, impermeable and seamless
- Easily cleaned and maintained, resulting in a more sanitary work environment
- Does not support growth of bacteria or fungus
- Neutral odor
- Wide range of standard and custom colors

SYSTEM INFORMATION

System Structure

Sikafloor® MultiDur SLB ~ 125 - 156 mils (3.2 - 4.0 mm)



Description	Products	Thickness mils
1. Primer	Sikafloor®-161	8 - 10
2. Body Coat	Sikafloor®-264 + Sikadur®-504 Slurry + Sikadur®-508 Broadcast	125 - 156
3. Top Coat	Sikafloor®-264	16 - 18

Options Description	Products	Thickness mils
Primers	Sikafloor®-1620	12 - 15
Alternate Top Coat	Sikafloor®-165 FS	8 - 10
	Sikafloor®-510 LPL* + Sikafloor® Urethane Pigment Pack	12 - 16
2 nd Top Coats	Sikafloor®-315** + Sikafloor® Urethane Pigment Pack	3 - 4
	Sikafloor®-340** + Sikafloor® Urethane Pigment Pack	4 - 6

*Sikafloor®-510 LPL would be an alternate top coat to replace Sikafloor®-264 for superior UV resistance, color stability, and increased chemical resistance

**Sikafloor®-315 and Sikafloor®-340 would be optional 2nd top coats on top of Sikafloor®-264 for increased chemical and abrasion resistance

Color	Available in a broad range of standard and custom colors. Please refer to the Standard Color selection Guide and contact Customer Service for custom color availability.
Nominal thickness	125 - 156 mils (3.2 - 4.0 mm)
Minimum thickness	125 mils (3.2 mm)

TECHNICAL INFORMATION

Water Absorption	0.05 % 2 hours boiling	ASTM C413 at 73°F (23°C) and 50% R.H
Shore D Hardness	82	ASTM D2240 at 73°F (23°C) and 50% R.H
Abrasion Resistance	90 mg (CS-17/1000 rot/1000 g)	ASTM D4060 at 73°F (23°C) and 50% R.H
Compressive Strength	7,426 psi (51.2 Mpa)	ASTM C579 at 73°F (23°C) and 50% R.H
Tensile Strength	4,902 psi (33.8 Mpa)	ASTM D638 at 73°F (23°C) and 50% R.H
Flexural Strength	8,558 psi (59 Mpa)	ASTM D790 at 73°F (23°C) and 50% R.H
Tensile Adhesion Strength	>400 psi (2.7 MPa) (concrete failure)	ASTM D4541 at 73°F (23°C) and 50% R.H
Elongation at Break	8.3 %	ASTM D638 at 73°F (23°C) and 50% R.H
Chemical Resistance	Contact Sika Technical Service for specific information	
Water Vapor Transmission	0.33 g/hour/sq-ft	ASTM E96 at 73°F (23°C) and 50% R.H
Coefficient of Friction	0.6	ANSI 326.3 at 73°F (23°C) and 50% R.H

APPLICATION INFORMATION

Coverage	Description	Products	Approximates Sq.Ft./kit
	1. Primer	Sikafloor®-161	900@8 mils
	2. Body Coat	Sikafloor®-264 + Sikadur®-504 Slurry + Sikadur®-508 Broadcast	175@62 mils 1 bag per 4.5 gallon kit 1.75 bags per 4.5 gallon kit
	3. Top Coat	Sikafloor®-264	450@16 mils

Options Description	Products	Approximates Sq.Ft./kit
Primers	Sikafloor®-1620	533@12 mils
Alternate Top Coat	Sikafloor®-165 FS	1,000@8 mils
	Sikafloor®-510 LPL + Sikafloor® Urethane Pigment Pack	1,210@12 mils 3 quarts per 8.33 gallon kit
2 nd Top Coats	Sikafloor®-315 +	2,340@4 mils
	Sikafloor® Urethane Pigment Pack	2 quarts per 5.34 gallon kit
	Sikafloor®-340 +	2,200@4 mils
	Sikafloor® Urethane Pigment Pack	2 quarts per 5 gallon kit
Ambient Air Temperature	Minimum/Maximum 50/85 °F (10/30 °C)	
Substrate Temperature	Minimum/Maximum 50/85 °F (10/30 °C)	

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Concrete surfaces must be clean and sound. Remove all dust, dirt, existing paint films, efflorescence, exudates, laitance, form oils, hydraulic or fuel oils, brake fluid, grease, fungus, mildew, biological residues or any other contaminants which may prohibit a good bond.

Prepare the surface by any appropriate mechanical means, in order to achieve a profile equivalent to ICRI - CSP 3-6. The compressive strength of the concrete substrate should be at least 3,625 psi (25 MPa) at 28 days and a minimum of 218 psi (1.5 MPa) in tension at the time of application.

Repairs to cementitious substrates, filling of blowholes, leveling of irregularities, etc. should be carried out using an appropriate Sika profiling mortar. Contact Sika Technical Service for a recommendation.

Primer

Priming for concrete substrate is required. Prime with either Sikafloor®-161, Sikafloor®-1620 or Sikafloor®-165 FS. Allow the primer to cure (varies with temperature and humidity) until tack free before applying subsequent membrane coats. Ensure that the primer is pore-free, pinhole-free and provides uniform and complete coverage over the entire substrate. Sikafloor®-264 may be used as a primer on concrete substrates for Sikafloor Coating Systems subjected to light traffic.

Please refer to the individual most current and

respective Product Data Sheet for specific and detailed information.

MIXING

Please refer to the individual Product Data Sheet for each component

APPLICATION

Please refer to the individual Product Data Sheet for each component.

OTHER RESTRICTIONS

See Legal Disclaimer.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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