



# Sika® Armatec® 10 ZR

## ONE-COMPONENT, ZINC RICH PRIMER FOR STEEL REINFORCEMENT

- Single component; easy to use
- Excellent adhesion to steel
- High zinc content to protect reinforcing steel from corrosion
- Higher bond strength
- Long application life
- Brushed on product

Available in  
Can  
1 qt (0.95 liter)



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## ONE-COMPONENT, ZINC RICH PRIMER FOR STEEL REINFORCEMENT

### DESCRIPTION

Sika® Armatec® 10 ZR is a one-component, moisture cured primer modified with zinc, to provide protection against corrosion for reinforcing steel.

### USES

- Use as an anti-corrosion primer applied directly onto mechanically prepared reinforcing steel surfaces.

### APPLICATION

- Use a 3/8" (10 mm) nap roller or a round brush.
- Apply one coat (5 mils wet film thickness) onto a dry, rust-free surface.
- Take special care to properly coat the underside of the totally exposed, mechanically prepared steel.
- Allow Sika® Armatec® 10 ZR to dry for a minimum of 1h 30 minutes (or tack free to the touch) before the repair mortar or concrete is applied.
- Pour or place cementitious repair mortar or concrete within 7 days maximum.

### BENEFITS

- Single component; easy to use.
- Excellent adhesion to steel.
- High zinc content to protect reinforcing steel from corrosion.
- Higher bond strength.
- Long application life.
- Brushed on product.
- Compatible with cementitious repair mortars and concrete.
- Interior and exterior applications.

### TYPICAL DATA

- Shelf Life: 12 months from date of production
- Storage Conditions: Store dry at 20° - 110° F (-7° - 43° C).
- Yield: 70 - 100 ft<sup>2</sup> (6.5 - 9.3 m<sup>2</sup>) per unit

### LITERATURE

- Product Data Sheet
- Safety Data Sheet
- CSI Specification

\*Always refer to Current Product Data Sheet and SDS for detailed performance specifications prior to use.



**Note:** Advice on specific applications is available from the Technical Service Department of Sika Construction Products Division.

## FOR MORE INFORMATION:

Contact Sika: Phone 800.933.SIKA(7452) Website: [usa.sika.com](http://usa.sika.com)

### Sika Corporation

201 Polito Avenue  
Lyndhurst, NJ 07071  
Phone: 201-933-8800  
Fax: 201-933-6225

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