



**SECTION 1. IDENTIFICATION**

Product name : Sika® Level-425

Company name : Sika Corporation  
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 USA  
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Emergency telephone : CHEMTREC: 800-424-9300  
 INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

**SECTION 2. HAZARDS IDENTIFICATION**

**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Skin corrosion : Category 1C

Serious eye damage : Category 1

Skin sensitization : Category 1

Carcinogenicity (Inhalation) : Category 1A

Reproductive toxicity : Category 2

Specific target organ toxicity - repeated exposure : Category 1 (Lungs)

**GHS label elements**

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H314 Causes severe skin burns and eye damage.  
 H317 May cause an allergic skin reaction.



H350 May cause cancer by inhalation.  
H361 Suspected of damaging fertility or the unborn child.  
H372 Causes damage to organs (Lungs) through prolonged or repeated exposure.

Precautionary Statements :

**Prevention:**

P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P260 Do not breathe dust.  
P264 Wash skin thoroughly after handling.  
P270 Do not eat, drink or smoke when using this product.  
P272 Contaminated work clothing must not be allowed out of the workplace.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.  
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.  
P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.

**Storage:**

P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Additional Labeling**

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .

**Other hazards**

None known.




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**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**
**Mixtures****Components**

Chemical name	CAS-No.	Classification	Concentration (% w/w)
Limestone	1317-65-3		>= 10 - < 20
calcium sulfate, natural	7778-18-9		>= 5 - < 10
Portland Cement	65997-15-1	Skin Corr. 1C; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 STOT SE 3; H335	>= 5 - < 10
Quartz (SiO <sub>2</sub> ) >5µm	14808-60-7	Carc. 1A; H350 STOT RE 1; H372 STOT SE 3; H335	>= 1 - < 5
2-methylpentane-2,4-diol	107-41-5	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Repr. 2; H361	>= 0.1 - < 1
Titanium dioxide	13463-67-7		>= 0.1 - < 1

Actual concentration is withheld as a trade secret

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**SECTION 4. FIRST AID MEASURES**

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not induce vomiting without medical advice.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Take victim immediately to hospital.



- Most important symptoms and effects, both acute and delayed : Health injuries may be delayed.  
 corrosive effects  
 sensitizing effects  
 Prolonged exposure can cause silicosis.  
 Allergic reactions  
 Dermatitis  
 May cause an allergic skin reaction.  
 Causes serious eye damage.  
 May cause cancer by inhalation.  
 Suspected of damaging fertility or the unborn child.  
 Causes damage to organs through prolonged or repeated exposure.  
 Causes severe burns.
- Notes to physician : Treat symptomatically.

**SECTION 5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
 Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
 Avoid breathing dust.  
 Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.  
 If the product contaminates rivers and lakes or drains inform respective authorities.  
 Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Pick up and arrange disposal without creating dust.  
 Keep in suitable, closed containers for disposal.

**SECTION 7. HANDLING AND STORAGE**

- Advice on protection against fire and explosion : Avoid dust formation.  
 Provide appropriate exhaust ventilation at places where dust is formed.
- Advice on safe handling : Avoid formation of respirable particles.



Avoid exceeding the given occupational exposure limits (see section 8).  
 Do not get in eyes, on skin, or on clothing.  
 For personal protection see section 8.  
 Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
 Smoking, eating and drinking should be prohibited in the application area.  
 Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Store in original container.  
 Keep container tightly closed in a dry and well-ventilated place.  
 Observe label precautions.  
 Store in accordance with local regulations.

Materials to avoid : Explosives  
 Oxidizing agents  
 Poisonous gases  
 Dangerous when wet  
 Flammable solids  
 Organic peroxides  
 Poisonous liquids  
 Spontaneously Combustible Substances

Further information on storage stability : Keep in a dry place.  
 No decomposition if stored and applied as directed.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Ingredients with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Limestone	1317-65-3	TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
		TWA (Total dust)	15 mg/m3	OSHA P0
		TWA (respirable dust fraction)	5 mg/m3	OSHA P0
calcium sulfate, natural	7778-18-9	TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
		TWA (Total dust)	15 mg/m3	OSHA P0
		TWA (respir-	5 mg/m3	OSHA P0



		able dust fraction)		
		TWA (Inhalable particulate matter)	10 mg/m3 (Calcium)	ACGIH
Portland Cement	65997-15-1	TWA (Respirable particulate matter)	1 mg/m3	ACGIH
		TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
		TWA (Total dust)	10 mg/m3	OSHA P0
		TWA (respirable dust fraction)	5 mg/m3	OSHA P0
		TWA (Dust)	50 Million particles per cubic foot	OSHA Z-3
		TWA (Total)	10 mg/m3	OSHA P0
		TWA (Respirable fraction)	5 mg/m3	OSHA P0
Quartz (SiO2) >5µm	14808-60-7	TWA (Respirable particulate matter)	0.025 mg/m3	ACGIH
		TWA (Respirable dust)	0.05 mg/m3	OSHA Z-1
		TWA (respirable)	10 mg/m3 / %SiO2+2	OSHA Z-3
		TWA (respirable)	250 mppcf / %SiO2+5	OSHA Z-3
		TWA (respirable dust fraction)	0.1 mg/m3	OSHA P0
		TWA (Respirable particulate matter)	0.025 mg/m3 (Silica)	ACGIH
		PEL (respirable)	0.05 mg/m3	OSHA CARC
		TWA (respirable dust fraction)	0.1 mg/m3	OSHA P0
		TWA (Respirable particulate matter)	0.025 mg/m3	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m3 (Silica)	ACGIH



2-methylpentane-2,4-diol	107-41-5	ter)	25 ppm 125 mg/m <sup>3</sup>	OSHA P0
		TWA (Vapor)	25 ppm	ACGIH
		STEL (Vapor)	50 ppm	ACGIH
		STEL (Inhalable fraction, Aerosol only)	10 mg/m <sup>3</sup>	ACGIH
Titanium dioxide	13463-67-7	TWA (total dust)	15 mg/m <sup>3</sup>	OSHA Z-1
		TWA (Total dust)	10 mg/m <sup>3</sup>	OSHA P0
		TWA (Total)	10 mg/m <sup>3</sup>	OSHA P0

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

#### Personal protective equipment

**Respiratory protection** : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

**Skin and body protection** : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

**Hygiene measures** : Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas.



Wash thoroughly after handling.  
Avoid breathing dust.

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**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance	:	powder
Color	:	gray
Odor	:	none
Odor Threshold	:	No data available
pH	:	Not applicable
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	Not applicable
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	No data available
Relative vapor density	:	No data available
Density	:	ca. 1.8 g/cm <sup>3</sup> (68 °F / 20 °C)
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available





Explosive properties : No data available  
Oxidizing properties : No data available  
Volatile organic compounds (VOC) content : Not applicable

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**SECTION 10. STABILITY AND REACTIVITY**

Reactivity : No dangerous reaction known under conditions of normal use.  
Chemical stability : The product is chemically stable.  
Possibility of hazardous reactions : Stable under recommended storage conditions.  
Conditions to avoid : No data available  
Incompatible materials : No data available  
Hazardous decomposition products : No decomposition if stored and applied as directed.

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**SECTION 11. TOXICOLOGICAL INFORMATION**

**Acute toxicity**

Not classified based on available information.

**Components:**

**calcium sulfate, natural:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

**2-methylpentane-2,4-diol:**

Acute oral toxicity : LD50 Oral (Rat): 3,700 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

**Skin corrosion/irritation**

Causes severe burns.

**Serious eye damage/eye irritation**

Causes serious eye damage.

**Respiratory or skin sensitization**

**Skin sensitization**

May cause an allergic skin reaction.

**Respiratory sensitization**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

May cause cancer by inhalation.

<b>IARC</b>	Group 1: Carcinogenic to humans	
	Quartz (SiO <sub>2</sub> ) (Silica dust, crystalline)	14808-60-7
	Group 2B: Possibly carcinogenic to humans	
	Titanium dioxide (> 10 µm)	13463-67-7
<b>OSHA</b>	OSHA specifically regulated carcinogen	
	Quartz (SiO <sub>2</sub> ) (crystalline silica)	14808-60-7
<b>NTP</b>	Known to be human carcinogen	
	Quartz (SiO <sub>2</sub> ) (Silica, Crystalline (Respirable Size))	14808-60-7

**Reproductive toxicity**

Suspected of damaging fertility or the unborn child.

**STOT-single exposure**

Not classified based on available information.

**STOT-repeated exposure**

Causes damage to organs (Lungs) through prolonged or repeated exposure.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Prolonged exposure can cause silicosis.

**Aspiration toxicity**

Not classified based on available information.

**Further information****Product:**

Remarks : Titanium dioxide (13463-67-7)  
In lifetime inhalation studies of rats, airborne respirable-size titanium dioxide particles have shown to cause an increase in lung tumors at concentrations associated with substantial particle lung burdens and consequential pulmonary overload and inflammation. The potential for these adverse health effects appears to be closely related to the particle size and the amount of the exposed surface area that comes into contact with the lung. However, tests with other laboratory animals such as mice and hamsters, indicate that rats are significantly more susceptible to the pulmonary overload and inflammation that causes lung cancer. Epidemiological studies do not suggest an increased risk of cancer in humans from occupational exposure to titanium dioxide. Titanium dioxide has been characterized by IARC as possibly carcinogenic to humans (Group 2B) through inhalation (not ingestion). It has not been characterized as a potential carcinogen by either NTP or OSHA.



Quartz (14808-60-7): This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

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**SECTION 12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

No data available

**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available

**Mobility in soil**

No data available

**Other adverse effects**

**Product:**

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.

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**SECTION 13. DISPOSAL CONSIDERATIONS**

**Disposal methods**

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

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**SECTION 14. TRANSPORT INFORMATION**

**International Regulations**

**IATA-DGR**

Not regulated as a dangerous good

**IMDG-Code**

Not regulated as a dangerous good

**Domestic regulation**

**49 CFR**

Not regulated as a dangerous good

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**SECTION 15. REGULATORY INFORMATION**



**TSCA list** : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

The following substance(s) is/are subject to a Significant New Use Rule:

Diutan 595585-15-2 See 40 CFR § 721.2076; Final Rule

No substances are subject to TSCA 12(b) export notification requirements.

#### **CERCLA Reportable Quantity**

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

#### **SARA 304 Extremely Hazardous Substances Reportable Quantity**

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

#### **SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Respiratory or skin sensitization  
Carcinogenicity  
Reproductive toxicity  
Specific target organ toxicity (single or repeated exposure)  
Skin corrosion or irritation  
Serious eye damage or eye irritation

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

#### **Clean Air Act**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

#### **California Prop. 65**

**⚠ WARNING:** This product can expose you to chemicals including Cement, alumina, chemicals, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

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## **SECTION 16. OTHER INFORMATION**

#### **Full text of other abbreviations**

ACGIH : USA. ACGIH Threshold Limit Values (TLV)  
OSHA CARC : OSHA Specifically Regulated Chemicals/Carcinogens  
OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)  
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants  
OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts  
ACGIH / TWA : 8-hour, time-weighted average



ACGIH / STEL	:	Short-term exposure limit
OSHA CARC / PEL	:	Permissible exposure limit (PEL)
OSHA P0 / TWA	:	8-hour time weighted average
OSHA P0 / C	:	Ceiling limit
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-3 / TWA	:	8-hour time weighted average

**Notes to Reader**

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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