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SECTION 1. IDENTIFICATION

Product name	:	SikaFast [®] -3581 Part B
Company name	:	Sika Corporation
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

Signal Word

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)		
Flammable liquids	:	Category 2
Skin irritation	:	Category 2
Eye irritation	:	Category 2A
Skin sensitization	:	Category 1
Specific target organ toxicity - single exposure	:	Category 3 (Respiratory system)
GHS label elements Hazard pictograms	:	

Hazard Statements	 H225 Highly flammable liquid and vapor. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation.
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H335 May cause respiratory irritation.

Precautionary Statements	· Prevention:
	 Prevention: P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground/bond container and receiving equipment. P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P264 Wash skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protectio face protection.
	Response:
	 P303 + P361 + P353 IF ON SKIN (or hair): Take off immediate all contaminated clothing. Rinse skin with water/ shower. P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and east to do. Continue rinsing. P333 + P313 If skin irritation or rash occurs: Get medical advice attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 + P364 Take off contaminated clothing and wash it before reuse. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
	Storage: P403 + P233 Store in a well-ventilated place. Keep container
	tightly closed. P403 + P235 Store in a well-ventilated place. Keep cool. P405 Store locked up.
	Disposal:

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

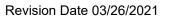
Components

Chemical name	CAS-No.	Classification	Concentra- tion (% w/w)
methyl methacrylate	80-62-6	Flam. Liq. 2; H225 Skin Irrit. 2; H315 Skin Sens. 1; H317 STOT SE 3; H335	>= 70 - < 90
3,5-diethyl-1,2-dihydro-1-phenyl-2- propylpyridine	34562-31-7	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 STOT SE 3; H335	>= 10 - < 20

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend- ance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	:	irritant effects sensitizing effects Cough Respiratory disorder Allergic reactions Excessive lachrymation Erythema Dermatitis Causes skin irritation.





Notes to physician		May cause an allergic skin reaction. Causes serious eye irritation. May cause respiratory irritation. Treat symptomatically.
	•	
SECTION 5. FIRE-FIGHTING MEA	ASL	JRES
Suitable extinguishing media	:	Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	Water High volume water jet
Specific hazards during fire fighting	:	Do not use a solid water stream as it may scatter and spread fire.
Further information	:	Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- : tive equipment and emer- gency procedures	Use personal protective equipment. Remove all sources of ignition. Deny access to unprotected persons. Beware of vapors accumulating to form explosive concentra- tions. Vapors can accumulate in low areas.
Environmental precautions :	Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for : containment and cleaning up	Contain spillage, and then collect with non-combustible ab- sorbent material, (e.g. sand, earth, diatomaceous earth, ver- miculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on protection against	:	Use explosion-proof equipment.
fire and explosion		Keep away from heat/ sparks/ open flames/ hot surfaces. No
		smoking.

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	Take precautionary measures against electrostatic discharg- es.
Advice on safe handling	 Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	 Store in original container. Store in cool place. Keep in a well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Store in accordance with local regulations.
Materials to avoid	: Explosives Oxidizing agents Poisonous gases Poisonous liquids

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

	-			
Components	CAS-No.	Value type	Control parame-	Basis
		(Form of	ters / Permissible	
		exposure)	concentration	
methyl methacrylate	80-62-6	TWA	100 ppm	OSHA Z-1
			410 mg/m3	
		TWA	100 ppm	OSHA P0
			410 mg/m3	

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures

: Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineer-

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	ing controls to keep worker exposure below any recommend- ed or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.
Personal protective equipmen	t
Respiratory protection :	Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk as- sessment indicates this is necessary.
	The filter class for the respirator must be suitable for the max- imum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when han- dling the product. If this concentration is exceeded, self- contained breathing apparatus must be used.
Hand protection :	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Eye protection :	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection :	Choose body protection in relation to its type, to the concen- tration and amount of dangerous substances, and to the spe- cific work-place.
Hygiene measures :	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	viscous liquid
Color	:	various
Odor	:	characteristic
Odor Threshold	:	No data available
рН	:	not determined
Melting point/range / Freezing	:	No data available
point Boiling point/boiling range	:	212 °F / 100 °C

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Flash point	:	50 °F / 10 °C (Method: Tag closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	40 hpa
Relative vapor density	:	No data available
Density	:	0.91 - 1.02 g/cm3
Solubility(ies) Water solubility	:	negligible
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm2/s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	65 g/l A+B Combined

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reac- tions	:	Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.



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Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Components:

methyl	methacrylate:	
Acute c	vral toxicity	

Acute oral toxicity	:	LD50 Oral (Rat): > 5,000 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): 29.8 mg/l Exposure time: 4 h Test atmosphere: vapor

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information. IARC Not applicable

- **OSHA** Not applicable
- **NTP** Not applicable

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

May cause respiratory irritation.

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STOT-repeated exposure

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity	
Components:	
methyl methacrylate: Toxicity to fish :	LC50 (Oncorhynchus mykiss (rainbow trout)): > 79 mg/l Exposure time: 96 h Method: OECD Test Guideline 203
Toxicity to daphnia and other : aquatic invertebrates	NOEC (Danio rerio (zebra fish)): 9.4 mg/l EC50 (Daphnia magna (Water flea)): 69 mg/l Exposure time: 48 h Method: OECD Test Guideline 202
	NOEC: 37 mg/l Exposure time: 21 d Method: OECD Test Guideline 202
Persistence and degradability No data available	
Bioaccumulative potential No data available	
Mobility in soil No data available	
Other adverse effects	
Product: Additional ecological infor- : mation	Do not empty into drains; dispose of this material and its con- tainer in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal	methods
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Waste from residues	:	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
		iocal autionty requirements.

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Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR UN/ID No. Proper shipping name Class Packing group Labels Packing instruction (cargo aircraft) Packing instruction (passen- ger aircraft)	:	UN 1133 Adhesives 3 II Flammable Liquids 364 353
IMDG-Code UN number Proper shipping name Class Packing group Labels EmS Code Marine pollutant	:	UN 1133 ADHESIVES 3 II 3 F-E, S-D no
Domestic regulation 49 CFR UN/ID/NA number Proper shipping name Class Packing group Labels ERG Code Marine pollutant	:	UN 1133 Adhesives 3 II FLAMMABLE LIQUID 128 no

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DOT: For Limited Quantity exceptions reference 49 CFR 173.150 (b) IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list

: All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.



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EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	Flammable (gases, aerosols, liquids, or solids) Respiratory or skin sensitization Skin corrosion or irritation Serious eye damage or eye irritation Specific target organ toxicity (single or repeated exposure)	
SARA 313	 The following components are subject tablished by SARA Title III, Section 3 methyl methacry- 80-62-6 late 	

Clean Air Act

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):methyl methacrylate80-62-6>= 70 - < 90 %</td>

 California Prop 65
 : This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations	
OSHA P0	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Lim its for Air Contaminants
OSHA P0 / TWA	8-hour time weighted average
OSHA Z-1 / TWA	8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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