



**SECTION 1. IDENTIFICATION**

Product name : Sikadur® Blade Repair-90 Part A

Company name : Sika Corporation  
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 Lyndhurst, NJ 07071  
 USA  
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Emergency telephone : CHEMTREC: 800-424-9300  
 INTERNATIONAL: 703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

**SECTION 2. HAZARDS IDENTIFICATION**

**GHS classification in accordance with 29 CFR 1910.1200**

Skin corrosion : Category 1C

Serious eye damage : Category 1

Skin sensitization : Category 1

Reproductive toxicity : Category 1B

**GHS label elements**

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H314 Causes severe skin burns and eye damage.  
 H317 May cause an allergic skin reaction.  
 H360 May damage fertility or the unborn child.

Precautionary Statements : **Prevention:**  
 P201 Obtain special instructions before use.  
 P202 Do not handle until all safety precautions have been read



and understood.  
 P260 Do not breathe dusts or mists.  
 P272 Contaminated work clothing must not be allowed out of the workplace.  
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
 P281 Use personal protective equipment as required.

**Response:**

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
 P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
 P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
 P310 Immediately call a POISON CENTER/doctor.  
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
 P363 Wash contaminated clothing before reuse.

**Storage:**

P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Additional Labeling**

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS****Mixtures****Components**

Chemical name	CAS-No.	Classification	Concentration (% w/w)
bisphenol-F-(epichlorhydrin) epoxy resin	9003-36-5	Skin Irrit. 2; H315 Skin Sens. 1; H317	$\geq 30$ - $< 50$
1,3-Propanediol, 2-ethyl-2-(hydroxymethyl)-, polymer with (chloromethyl)oxirane	30499-70-8	Skin Corr. 1C; H314 Eye Dam. 1; H318 Skin Sens. 1B; H317 Repr. 1B; H360F	$\geq 30$ - $< 50$
bisphenol-A-(epichlorhydrin) epoxy resin	25068-38-6	Skin Irrit. 2; H315 Eye Irrit. 2A; H319	$\geq 10$ - $< 20$



	Skin Sens. 1; H317	
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Actual concentration is withheld as a trade secret

**SECTION 4. FIRST AID MEASURES**

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.
  
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
  
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
  
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.
  
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not induce vomiting without medical advice.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Take victim immediately to hospital.
  
- Most important symptoms and effects, both acute and delayed : Health injuries may be delayed.  
corrosive effects  
sensitizing effects  
toxic effects for reproduction  
May cause an allergic skin reaction.  
Causes serious eye damage.  
May damage fertility or the unborn child.  
Causes severe burns.  
Allergic reactions  
Dermatitis
  
- Notes to physician : Treat symptomatically.

**SECTION 5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
  
- Further information : Collect contaminated fire extinguishing water separately. This



must not be discharged into drains.  
 Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.  
 for fire-fighters

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
 Deny access to unprotected persons.

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
 If the product contaminates rivers and lakes or drains inform respective authorities.  
 Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
 Keep in suitable, closed containers for disposal.

**SECTION 7. HANDLING AND STORAGE**

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
 Do not get in eyes, on skin, or on clothing.  
 For personal protection see section 8.  
 Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
 Smoking, eating and drinking should be prohibited in the application area.  
 Pregnant women or women of child-bearing age should not be exposed to this product.  
 Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Store in original container.  
 Keep container tightly closed in a dry and well-ventilated place.  
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
 Observe label precautions.  
 Store in accordance with local regulations.

Materials to avoid : Explosives



Oxidizing agents  
 Poisonous gases  
 Dangerous when wet  
 Flammable solids  
 Organic peroxides  
 Poisonous liquids  
 Spontaneously Combustible Substances

Further information on storage stability : No decomposition if stored and applied as directed.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Ingredients with workplace control parameters**

Contains no substances with occupational exposure limit values.

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

**Personal protective equipment**

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection  
 Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.  
 Wash hands before breaks and immediately after handling the product.  
 Remove contaminated clothing and protective equipment



before entering eating areas.  
Wash thoroughly after handling.

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**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance	:	liquid
Color	:	various
Odor	:	epoxy-like
Odor Threshold	:	No data available
pH	:	Not applicable
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	> 214 °F / > 101 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.1 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.16 g/cm <sup>3</sup> (68 °F / 20 °C)
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		



Viscosity, dynamic	:	ca. 1,000 mPa.s (77 °F / 25 °C)
Viscosity, kinematic	:	> 20.5 mm <sup>2</sup> /s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	1.6 g/l Part A with Sikadur Blade Repair Kit 30
		3.7 g/l Part A with Sikadur Blade Repair Kit 90

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## SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available

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## SECTION 11. TOXICOLOGICAL INFORMATION

### Acute toxicity

Not classified based on available information.

### Components:

#### **1,3-Propanediol, 2-ethyl-2-(hydroxymethyl)-, polymer with (chloromethyl)oxirane:**

Acute oral toxicity : LD50 Oral (Rat): 3,398 mg/kg

#### **bisphenol-A-(epichlorhydrin) epoxy resin:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 20,000 mg/kg

### **Skin corrosion/irritation**

Causes severe burns.

### **Serious eye damage/eye irritation**

Causes serious eye damage.

**Respiratory or skin sensitization****Skin sensitization**

May cause an allergic skin reaction.

**Respiratory sensitization**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**IARC** Not applicable

**OSHA** Not applicable

**NTP** Not applicable

**Reproductive toxicity**

May damage fertility or the unborn child.

**STOT-single exposure**

Not classified based on available information.

**STOT-repeated exposure**

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Aspiration toxicity**

Not classified based on available information.

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**SECTION 12. ECOLOGICAL INFORMATION**
**Ecotoxicity****Components:****1,3-Propanediol, 2-ethyl-2-(hydroxymethyl)-, polymer with (chloromethyl)oxirane:**

Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata (microalgae)): 9 mg/l

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC50 (Daphnia magna (Water flea)): 3.7 mg/l  
Exposure time: 48 d

**bisphenol-A-(epichlorhydrin) epoxy resin:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1.8 mg/l  
Exposure time: 48 h



**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available

**Mobility in soil**

No data available

**Other adverse effects****Product:**

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.  
 Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.  
 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
 May be harmful to the environment if released in large quantities.  
 Water polluting material.

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

**SECTION 14. TRANSPORT INFORMATION****International Regulations****IATA-DGR**

UN/ID No. : UN 1760  
 Proper shipping name : Corrosive liquid, n.o.s.  
 (1,3-Propanediol, 2-ethyl-2-(hydroxymethyl)-, polymer with (chloromethyl)oxirane)

Class : 8  
 Packing group : III  
 Labels : Corrosives  
 Packing instruction (cargo aircraft) : 856  
 Packing instruction (passenger aircraft) : 852

**IMDG-Code**

UN number : UN 1760



Proper shipping name : CORROSIVE LIQUID, N.O.S.  
(1,3-Propanediol, 2-ethyl-2-(hydroxymethyl)-, polymer with  
(chloromethyl)oxirane)

Class : 8

Packing group : III

Labels : 8

EmS Code : F-A, S-B

Marine pollutant : yes

**Domestic regulation****49 CFR**

UN/ID/NA number : UN 1760

Proper shipping name : Corrosive liquids, n.o.s.  
(1,3-Propanediol, 2-ethyl-2-(hydroxymethyl)-, polymer with  
(chloromethyl)oxirane)

Class : 8

Packing group : III

Labels : CORROSIVE

ERG Code : 154

Marine pollutant : no

DOT: For Limited Quantity exceptions reference 49 CFR 173.155 (b)

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**SECTION 15. REGULATORY INFORMATION**

**TSCA list** : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

**EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

**SARA 304 Extremely Hazardous Substances Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Skin corrosion or irritation  
Serious eye damage or eye irritation  
Respiratory or skin sensitization  
Reproductive toxicity



**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

**California Prop 65** : This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

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**SECTION 16. OTHER INFORMATION**

**Full text of other abbreviations**

**Notes to Reader**

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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