

PRODUCT DATA SHEET

LaHabra® Premium Stucco Finish

Pre-blended color stucco cement finish coat

DESCRIPTION

LaHabra® Premium Stucco Finishes are a factory blend of sand, portland cement, lime, iron oxide pigments and proprietary modifiers that enhance strength, workability, durability, and weather resistance. Premium Stucco comes with the color pigments pre-blended in the bag so there is no additional step of having to add the color on the jobsite. Our Premium Stucco colors do not fade over time, but actually grow stronger and deeper with age, which adds character to traditional stucco construction.

PRODUCT INFORMATION

Composition

Binder: Portland cement and hydrated lime, aggregates, iron oxide pigments, proprietary additives.

Packaging

80 lb. (36.3 kg) bag

USES

- Exterior color coat over portland cement brown coats

CHARACTERISTICS / ADVANTAGES

- Color is pre-blended in the mix
- Fade-resistant & weather resistant
- Excellent durability and workability
- Requires little to no maintenance after application

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May 2026, Version 02.01

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Color Available colors: Buckskin, Navajo White, Colonial White, Adobe

Shelf life 15 months

Storage conditions Store off ground and protect from rain and moisture.

APPLICATION INFORMATION

Coverage Approximate coverage per 80 lb (36.3 kg) bag:
▪ Float finish: 80 ft² (7.4 m²)
Coverage will vary depending on substrate, thickness and texture of the application.

Ambient air temperature Min: 40° F (4° C)
Max: 120° F (49° C)

Substrate temperature Min: 40° F (4° C)
Max: 120° F (49° C)

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

LIMITATIONS OF USE

- Use only on surfaces that are sound, clean, dry, unpainted, and free from any residue that might affect the ability of this product to bond to the surface.
- LaHabra® Premium Stucco Finish is a finish material installed at approximately 1/8" thick, it is not for use as a stucco base material.
- Ambient and surface temperature must be 40° F (4° C) or higher during application. Protect from freezing for a period of not less than 48 hours after set has occurred. Provide supplemental heat and protection from precipitation as needed.
- Ambient and surface temperatures must not exceed 120° F (49° C) during and 24 hours after application.
- Application in direct sunlight in hot weather may ad-

versely affect aesthetics.

- Colors may vary due to substrate, weather, job conditions and method of application. Before applying product, a sample should be applied and allowed to cure for color approval.
- Protect adjacent surfaces from overspray and droppings, drips or spills. They should be removed immediately with water or soap and water to prevent the possibility of permanent staining.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

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APPLICATION INSTRUCTIONS

SURFACE PREPARATION

- The surface of the plaster “brown coat” base or concrete partially determines the texture, color and final result of the finish.
- After application of the brown coat, rod, darby or trowel it to produce the specified level.
- Next, hard float the brown coat to eliminate “slick spots” and open the surface to enable a good mechanical bond for the finish coat.
- **Hand application over portland cement plaster:** Prior to application of exterior stucco finish, the portland cement base coat shall be dampened with clean water to control and equalize suction. Allow surface moisture to dissipate prior to application of the Premium Stucco Finish. For application over any surface other than a portland cement plaster brown coat, contact Technical Support for proper preparation.

MIXING

Read the entire label before using this product. Using a mechanical plaster mixer, start with approximately 2-½ gallons of cool, clean potable water. Add one 80 lb. bag of LaHabra® Premium Stucco Finish and mix to a thin consistency until it is smooth and free of lumps.

Thin the mixture with water and then add the remaining bags of stucco finish (adjusting water as necessary). Allow material to mix at a somewhat stiff consistency for approximately 15 minutes. Add the remaining amount of water to achieve the desired consistency, and then disengage the mixing blades for approximately 5 to 10 minutes in order to allow the material to slake. Doing this allows the material to start its initial set. Re-engage the mixing blades for approximately 5 minutes, adjusting the water and mixing only long enough to achieve uniformity. The material is now ready to be removed from the mixer and applied to the wall. (See Application section.)

For additional batches of the same material, thin the remaining mixture with water, then repeat mixing as described. Wash out mixer completely to change colors.

Note: All LaHabra® Premium Stucco Finish products should be mechanically mixed for a minimum of 20 minutes after the last bag of stucco base is added to sufficiently mix the material.

APPLICATION

Color coat shall be approximately 1/8” thick.

Hand application over a portland cement plaster

brown coat: Prior to application of exterior stucco finish, the portland cement base coat shall be dampened with clean water to control and equalize suction. Allow surface moisture to dissipate prior to the application of the Stucco Finish.

Standard (16/20) Sand Float finish: Trowel apply an even coat completely covering the base coat and sponge float the surface with circular motions to the desired or approved finish level, using as little water as possible.

Standard (16/20) Skip Trowel textured finish: Trowel or float apply an even coat completely covering the base coat and sponge float the surface with circular motions to a uniform float finish level. Allow the first application-background to set, although prior to drying out. Apply a small amount of the same material over the floated background using the skip trowel method to the desired finish level then lightly trowel over the entire area, “knocking it down” or lightly flattening it out, using random strokes of the trowel.

Machine Application

- Spray the first coat to completely cover the dry portland cement brown coat.
- Correct imperfections by filling and/ or scraping. Allow to dry prior to applying the second texture coat.

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- During periods of cool temperatures and/or high humidity, it is recommended that one full day be allowed between coats.

Note: Premium Stucco Finish is not designed for use as a smooth trowel finish.

Variations in color due to weather, job conditions, and method of application should be expected.

CURING TREATMENT

Moist Curing

Moist cure by uniformly applying a light spray of clean water 4 or 5 times a day for a minimum of 48 hours after stucco application.

NOTE: After the first 24 hours, sufficient amounts of water should be applied to the surface of the wall to ensure that the entire thickness of the Premium Stucco Finish is uniformly saturated for 48 hours.

Color and performance may be affected by the addition of field additives. Field additives are not to be used except at the direction of the Technical Support.

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LEGAL NOTES

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates (“SIKA”), the user must always read and follow the warnings and instructions on the product’s most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA’s Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product’s shelf life. User determines suitability of product for intended use and assumes all risks. User’s and/or buyer’s sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

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