SAFETY DATA SHEET
according to the OSHA Hazard Communication Standard

BUILDING TRUST

SikaFlow-647 Part A Formerly MFlow 647 PTA

Version	Revision Date:	SDS Number:	Date of last issue: 02/18/2022
2.0	01/15/2025	000000261482	Date of first issue: 08/24/2020

SECTION 1. IDENTIFICATION

Product name : SikaFlow-647 Part A Formerly MFlow 647 PTA

Product code : 000000000050572702

Manufacturer or supplier's details

Company name of supplier : Sika MBCC US LLC

Address : 201 POLITO AVE
Lyndhurst NJ 07071

Emergency telephone : ChemTel: +1-813-248-0585

National Emergency Telephone Number : USA: +1-800-255-3924 ChemTel contract no. MIS9240420

Recommended use of the chemical and restrictions on use

Recommended use : Grouting applications

Restrictions on use : Reserved for industrial and professional use.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitization : Category 1

Short-term (acute) aquatic hazard : Category 2

Long-term (chronic) aquatic hazard : Category 2

Other hazards

None known.

GHS label elements

Hazard pictograms :

Signal Word : Warning

Hazard Statements : H319 Causes serious eye irritation.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H401 Toxic to aquatic life.
H411 Toxic to aquatic life with long lasting effects.

Precautionary Statements :

Prevention:

P261 Avoid breathing mist or vapors.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P391 Collect spillage.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Epoxy resin solution

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
Reaction product: bisphenol-A-(epichlorhydrin)-Epoxy resin (number average molecular weight <= 700)	25068-38-6*	>= 90 - <= 100	-
1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane	17557-23-2*	>= 5 - < 10	-
Titanium dioxide	13463-67-7*	>= 0.1 - < 1	-

* Indicates that the identifier is a CAS No.
Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Remove contaminated clothing.
If inhaled	:	Keep patient calm, remove to fresh air, seek medical attention.
In case of skin contact	:	Wash thoroughly with soap and water Get medical attention if irritation develops and persists.
In case of eye contact	:	Wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist. Remove contact lenses, if present.
If swallowed	:	Immediately rinse mouth and then drink 200-300 ml of water, seek medical attention. Do NOT induce vomiting.
Most important symptoms and effects, both acute and delayed	:	Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Foam Water spray Dry powder Carbon dioxide (CO2)
Unsuitable extinguishing media	:	water jet
Hazardous combustion products	:	harmful vapours nitrogen oxides fumes/smoke carbon black carbon oxides
Further information	:	The degree of risk is governed by the burning substance and the fire conditions. If exposed to fire, keep containers cool by spraying with water. Collect contaminated extinguishing water separately, do not allow to reach sewage or effluent systems. Contaminated extinguishing water must be disposed of in accordance with official regulations.
Special protective equipment for fire-fighters	:	Wear a self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Do not breathe vapour/aerosol/spray mists. Wear eye/face protection. If exposed to high vapour concentration, leave area immediately. Use personal protective clothing. Handle in accordance with good building materials hygiene and safety practice.
Environmental precautions	:	Contain contaminated water/firefighting water. Do not discharge into drains/surface waters/groundwater.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Avoid aerosol formation. Avoid inhalation of mists/vapours. Avoid skin contact. Avoid contact with eyes.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Electrical installations / working materials must comply with the technological safety standards.
Further information on storage conditions	:	Keep only in the original container in a cool, dry, well-ventilated place away from ignition sources, heat or flame. Protect from direct sunlight.
Recommended storage temperature	:	> 39 °F / > 4 °C
Further information on storage stability	:	PROTECT FROM FREEZING DURING THE COLD-SEASON (BELOW 40°F / 5°C).

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Titanium dioxide	13463-67-7	TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (Total dust)	10 mg/m3	OSHA P0
		TWA (Respirable particulate matter)	0.2 mg/m3 (Titanium dioxide)	ACGIH
		TWA (Respirable particulate matter)	2.5 mg/m3 (Titanium dioxide)	ACGIH

Engineering measures : Ensure adequate ventilation.

Personal protective equipment

Respiratory protection : When workers are facing concentrations above the occupational exposure limits they must use appropriate certified respirators.
Use NIOSH approved respiratory protection.

Hand protection

Remarks : Wear chemical resistant protective gloves. Manufacturer's directions for use should be observed because of great diversity of types.

Eye protection : Tightly fitting safety goggles (chemical goggles).

Skin and body protection : Body protection must be chosen based on level of activity and exposure.

Protective measures : Do not inhale gases/vapours/aerosols.
Avoid contact with the skin, eyes and clothing.
Avoid exposure - obtain special instructions before use.
Handle in accordance with good building materials hygiene and safety practice.
Wearing of closed work clothing is recommended.

Hygiene measures : When using, do not eat, drink or smoke.
Hands and/or face should be washed before breaks and at the end of the shift.
At the end of the shift the skin should be cleaned and skin-care agents applied.
Remove contaminated clothing immediately and clean before re-use or dispose it if necessary.
Gloves must be inspected regularly and prior to each use.
Replace if necessary (e.g. pinhole leaks).

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	white
Odor	:	organic, mild
Odor Threshold	:	not determined
pH	:	Not applicable
Melting point/freezing point	:	No data available
Boiling point	:	Not applicable
Flash point	:	> 200 °F / > 93 °C
Evaporation rate	:	No data available
Flammability (liquids)	:	Not classified as a flammability hazard
Upper explosion limit / Upper flammability limit	:	Not applicable
Lower explosion limit / Lower flammability limit	:	Not applicable
Vapor pressure	:	No data available
Relative vapor density	:	No data available
Relative density	:	No data available
Density	:	approx. 9.6 lb/USg (68 °F / 20 °C)
Bulk density	:	Not applicable
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	not applicable for mixtures
Autoignition temperature	:	No data available

Decomposition temperature	:	No decomposition if stored and handled as prescribed/indicated.
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Explosive properties	:	Not explosive
Oxidizing properties	:	Based on its structural properties the product is not classified as oxidizing.
Sublimation point	:	No data available
Molecular weight	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No hazardous reactions if stored and handled as prescribed/indicated.
Chemical stability	:	The product is stable if stored and handled as prescribed/indicated.
Possibility of hazardous reactions	:	The product is stable if stored and handled as prescribed/indicated.
Conditions to avoid	:	See SDS section 7 - Handling and storage.
Incompatible materials	:	Strong acids Strong bases Strong oxidizing agents Strong reducing agents
Hazardous decomposition products	:	No hazardous decomposition products if stored and handled as prescribed/indicated.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC	Group 2B: Possibly carcinogenic to humans	
	Titanium dioxide	13463-67-7

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Further information

Product:

Remarks : Health injuries are not known or expected under normal use. The product has not been tested. The statements on toxicology have been derived from the properties of the individual components.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Ecotoxicology Assessment

Acute aquatic toxicity : Toxic to aquatic life.

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information	:	Do not discharge product into the environment without control. The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Dispose of in accordance with national, state and local regulations. Do not contaminate ponds, waterways or ditches with chemical or used container. Do not discharge into drains/surface waters/groundwater.
Contaminated packaging	:	Contaminated packaging should be emptied as far as possible and disposed of in the same manner as the substance/product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN)
Class	:	9
Subsidiary risk	:	EHSM
Packing group	:	III
Labels	:	9 (EHSM)
Environmentally hazardous	:	yes

IATA-DGR

UN/ID No.	:	UN 3082
Proper shipping name	:	Environmentally hazardous substance, liquid, n.o.s. (EPOXY RESIN)
Class	:	9
Subsidiary risk	:	EHSM
Packing group	:	III
Labels	:	Miscellaneous, Environmentally hazardous
Packing instruction (cargo aircraft)	:	964
Packing instruction (passenger aircraft)	:	964

IMDG-Code

UN number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN)
Class	:	9
Subsidiary risk	:	EHSM
Packing group	:	III
Labels	:	9 (EHSM)
EmS Code	:	F-A, S-F
Marine pollutant	:	yes

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

Domestic regulation

49 CFR
Not regulated as a dangerous good

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

US State Regulations

Pennsylvania Right To Know

xylene	1330-20-7
ethylbenzene	100-41-4
isobutyl alcohol	78-83-1

California Prop. 65

WARNING: This product can expose you to chemicals including Titanium dioxide, which is/are known to the State of California to cause cancer, and
toluene, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

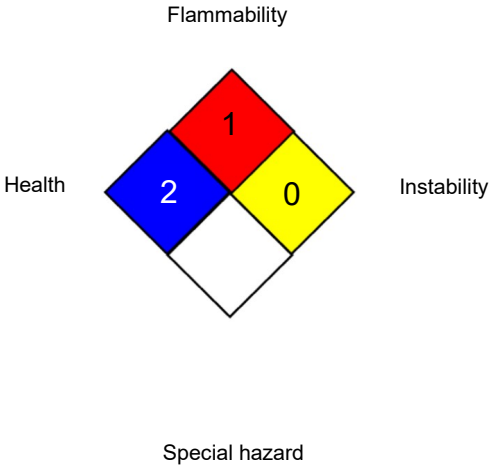
The ingredients of this product are reported in the following inventories:

TSCA	:	All substances listed as active on the TSCA inventory
DSL	:	All components of this product are on the Canadian DSL

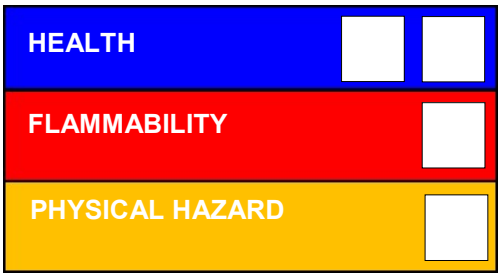
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
OSHA P0	:	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	:	8-hour, time-weighted average
OSHA P0 / TWA	:	8-hour time weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumu-

lative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 01/15/2025

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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