



SECTION 1. IDENTIFICATION

Product name : Sikasil® IG-25 HM Plus Part B

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Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Acute toxicity (Oral) : Category 4

Skin irritation : Category 2

Serious eye damage : Category 1

Skin sensitization : Category 1

Reproductive toxicity : Category 1B

Specific target organ system-ic toxicity - single exposure : Category 3 (Respiratory system)

GHS label elements

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H302 Harmful if swallowed.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.



H318 Causes serious eye damage.
H335 May cause respiratory irritation.
H360 May damage fertility or the unborn child.

Precautionary Statements :

Prevention:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ eye protection/ face protection.
P281 Use personal protective equipment as required.

Response:

P301 + P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P310 Immediately call a POISON CENTER/doctor.
P330 Rinse mouth.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.



SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS
Mixtures**Components**

Chemical name	CAS-No.	Classification	Concentration (% w/w)
4,4,7,7-tetraethoxy-3,8-dioxo-4,7-disiladecane	16068-37-4	Acute Tox. 3; H301 Acute Tox. 4; H312 STOT SE 3; H335	>= 20 - < 30
N-[3-(triethoxysilyl)propyl]ethylenediamine	5089-72-5	Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1; H317	>= 10 - < 20
tetraethyl orthosilicate	78-10-4	Flam. Liq. 3; H226 Acute Tox. 4; H332 Eye Irrit. 2A; H319 STOT SE 3; H335	>= 10 - < 20
1,2-Bis(triethoxysilyl)ethene	87061-56-1	Acute Tox. 3; H301 Acute Tox. 4; H312	>= 1 - < 5
bis(ethyl acetoacetato-O1',O3)bis(2-methylpropan-1-olato)titanium	83877-91-2	Flam. Liq. 3; H226 Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H336, H335	>= 1 - < 5
Silicic acid (H ₄ SiO ₄), tetraethyl ester, reaction products with bis(acetyloxy)dibutylstannane	93925-42-9	Flam. Liq. 3; H226 Acute Tox. 4; H302 Acute Tox. 4; H332 Eye Dam. 1; H318 Muta. 2; H341 Repr. 1B; H360FD STOT SE 1; H370 STOT RE 1; H372	>= 0.2 - < 1

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.



- Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : irritant effects
sensitizing effects
toxic effects for reproduction
Harmful if swallowed.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye damage.
May cause respiratory irritation.
May damage fertility or the unborn child.
Gastrointestinal discomfort
Cough
Respiratory disorder
Allergic reactions
Excessive lachrymation
Erythema
Dermatitis
- Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.
Local authorities should be advised if significant spillages cannot be contained.



Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Do not breathe vapors or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Pregnant women or women of child-bearing age should not be exposed to this product.
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Store in original container.
Keep in a well-ventilated place.
Observe label precautions.
Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
tetraethyl orthosilicate	78-10-4	TWA	100 ppm 850 mg/m3	OSHA Z-1
		TWA	10 ppm 85 mg/m3	OSHA P0
Silicon, amorphous	112945-52-5	TWA (Dust)	20 Million particles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2 (Silica)	OSHA Z-3



The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection
Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste
Color : various
Odor : very faint
Odor Threshold : No data available



pH	:	No data available
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	Not applicable
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Burning rate	:	> 120 s Method: UN-Test N1
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.01 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.08 g/cm ³ (68 °F / 20 °C)
Solubility(ies)		
Water solubility	:	No data available
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	ca. 500,000 mPa.s (68 °F / 20 °C)
Viscosity, kinematic	:	> 20.5 mm ² /s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	32 g/l A+B Combined



SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity**

Harmful if swallowed.

Components:**4,4,7,7-tetraethoxy-3,8-dioxa-4,7-disiladecane:**

Acute oral toxicity : LD50 Oral (Rat): 161 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): 1,971 mg/kg

1,2-Bis(triethoxysilyl)ethene:

Acute oral toxicity : LD50 Oral (Rat): 161 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): 1,971 mg/kg

Silicic acid (H₄SiO₄), tetraethyl ester, reaction products with bis(acetyloxy)dibutylstannane:

Acute oral toxicity : LD50 Oral (Rat): 1,000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization**Skin sensitization**

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

IARC Group 2B: Possibly carcinogenic to humans
carbon black 1333-86-4

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

May damage fertility or the unborn child.

STOT-single exposure

May cause respiratory irritation.

STOT-repeated exposure

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified based on available information.

Further information**Product:**

Remarks : Carbon black (1333-86-4)
Animal Toxicity:
Rat, oral, duration 2 year
Effect: no tumors

Mouse, oral, duration 2 years
Effect: no tumors
Mouse, dermal, duration 18 months
Effect: no skin tumors
Rat, inhalation, duration 2 years
Target organ: lungs
Effect: inflammation, fibrosis, tumors
Note: Tumors in the rat lung are considered to be related to the "particle overload phenomenon" rather than to a specific chemical effect of carbon black itself in the lung. These effects in rats have been reported in many studies on other poorly soluble inorganic particles and appear to be rat specific. Tumors have not been observed in other species (i.e., mouse and hamster) for carbon black or other poorly soluble particles under similar circumstances and study conditions. Mortality studies (human data): A study on carbon black production workers in the UK (Sorahan, 2001) found an increased risk of lung cancer in two of the five plants studied; however, the increase was not related to the dose of carbon black. Thus, the authors did not consider the increased risk in lung cancer to be due to carbon black exposure. A German study of carbon black workers at one plant (Morfeld, 2006; Buechte, 2006) found a similar increase in lung cancer risk but, like the Sorahan, 2001 (UK study) found no association with carbon black exposure. A large US study of 18 plants



showed a reduction in lung cancer risk in carbon black production workers (DEII, 2006). Based upon these studies, the February 2006 Working Group at the International Agency for Research on Cancer (IARC) concluded that the human evidence for carcinogenicity was inadequate (IARC, 2010). Since the IARC evaluation of carbon black, Sorahan and Harrington (2007) have re-analyzed the UK study data using an alternative exposure hypothesis and found a positive association with carbon black exposure in two of the five plants. The same exposure hypothesis was applied by Morfeld and McCunney (2009) to the German cohort; in contrast, they found no association between carbon black exposure and lung cancer risk and, thus, no support for the alternative exposure hypothesis used by Sorahan and Harrington.

Overall, as a result of these detailed investigations, no causative link between carbon black exposure and cancer risk in humans has been demonstrated.

IARC CANCER CLASSIFICATION: In 2006 IARC re-affirmed its 1995 finding that there is "inadequate evidence" from human health studies to assess whether carbon black causes cancer in humans. IARC concluded that there is "sufficient evidence" in experimental animal studies for the carcinogenicity of carbon black. IARC's overall evaluation is that carbon black is "possibly carcinogenic to humans" (Group 2B)". This conclusion was based on IARC's guidelines, which generally require such a classification if one species exhibits carcinogenicity in two or more animal studies (IARC, 2010).

Solvent extracts of carbon black were used in one study of rats in which skin tumors were found after dermal application and several studies of mice in which sarcomas were found following subcutaneous injection. IARC concluded that there was "sufficient evidence" that carbon black extracts can cause cancer in animals (Group 2B).

ICGIH CANCER CLASSIFICATION: Confirmed Animal Carcinogen with Unknown Relevance to Humans (Category A3 Carcinogen).

ASSESSMENT: Applying the guidelines of self-classification under the Globally Harmonized System of Classification and Labeling of Chemicals, carbon black is not classified as a carcinogen. Lung tumors are induced in rats as a result of repeated exposure to inert, poorly soluble particles like carbon black and other poorly soluble particles. Rats tumors are a result of a secondary non-genotoxic mechanism that has questionable relevance for classification in humans. In support of this opinion, the CLP Guidance for Specific Target Organ Toxicity - Repeated Exposure (STOT-RE), cites lung overload under mechanisms not relevant to humans. Human health studies show that exposure to carbon black does not increase the risk to carcinogenicity.



SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

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TSCA list : All chemical substances in this product are either listed on the



TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.


SARA 311/312 Hazards : Acute toxicity (any route of exposure)
 Skin corrosion or irritation
 Serious eye damage or eye irritation
 Respiratory or skin sensitization
 Reproductive toxicity
 Specific target organ toxicity (single or repeated exposure)

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop 65

 **WARNING:** Cancer – www.P65Warnings.ca.gov

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

OSHA P0 : USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
 OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
 OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
 OSHA P0 / TWA : 8-hour time weighted average
 OSHA Z-1 / TWA : 8-hour time weighted average
 OSHA Z-3 / TWA : 8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on

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the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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