# SikaPower-778 (formerly EA-618-F) Part A

Revision Date 08/10/2026 Print Date 08/10/2026

## SECTION 1. IDENTIFICATION

| | | |
|---|---|---|
| Product name | : | SikaPower-778 (formerly EA-618-F) Part A |
| Company name | : | Sika Corporation<br><br>201 Polito Avenue<br>Lyndhurst, NJ 07071<br>USA<br>www.sikausa.com |
| Telephone | : | (201) 933-8800 |
| Telefax | : | (201) 804-1076 |
| E-mail address | : | ehs@sika-corp.com |
| Emergency telephone | : | CHEMTREC: 800-424-9300<br>INTERNATIONAL: +1-703-527-3887 |
| Recommended use of the chemical and restrictions on use | : | For further information, refer to product data sheet. |

## SECTION 2. HAZARDS IDENTIFICATION

**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

| | | |
|---|---|---|
| Skin irritation | : | Category 2 |
| Eye irritation | : | Category 2A |
| Skin sensitization | : | Category 1 |
| Carcinogenicity (Inhalation) | : | Category 1A |

**GHS label elements**

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H350 May cause cancer by inhalation.

# SikaPower-778 (formerly EA-618-F) Part A



Precautionary Statements :

**Prevention:**

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing mist or vapors.
P264 Wash hands and exposed skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves, protective clothing, eye protection, face protection.

**Response:**

P302 + P352 IF ON SKIN: Wash with plenty of water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice or attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice or attention.
P337 + P313 If eye irritation persists: Get medical advice or attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

**Storage:**

P405 Store locked up.

**Disposal:**

P501 Dispose of contents and container to an approved waste disposal plant.

**Additional Labeling**

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

**Other hazards**

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Mixtures**

**Components**

| Chemical name | CAS No./Unique ID | Classification | Concentration (% w/w) |
|---|---|---|---|
| bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700) | 25068-38-6 | Skin Irrit. 2; H315<br>Eye Irrit. 2A; H319<br>Skin Sens. 1; H317 | >= 30 - <= 60 |

# SikaPower-778 (formerly EA-618-F) Part A



| | | | |
|---|---|---|---|
| barium sulfate | 7727-43-7 | | >= 7 - <= 13 |
| [[(2-ethylhexyl)oxy]methyl]oxirane | 2461-15-6 | Skin Irrit. 2; H315<br>Skin Sens. 1A; H317 | >= 3 - <= 7 |
| Quartz (SiO2) | 14808-60-7 | Carc. 1A; H350<br>STOT RE 1; H372<br>STOT SE 3; H335 | >= 0.1 - <= 1 |

## SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.

Most important symptoms and effects, both acute and delayed : irritant effects
sensitizing effects
Allergic reactions
Excessive lachrymation
Erythema
Dermatitis
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause cancer by inhalation.

Notes to physician : Treat symptomatically.

## SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

| | | |
|---|---|---|
| Hazardous combustion products | : | No hazardous combustion products are known |
| Further information | : | Collect contaminated fire extinguishing water separately. This must not be discharged into drains.<br>Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |
| Special protective equipment for fire-fighters | : | In the event of fire, wear self-contained breathing apparatus. |

## SECTION 6. ACCIDENTAL RELEASE MEASURES

| | | |
|---|---|---|
| Personal precautions, protective equipment and emergency procedures | : | Use personal protective equipment.<br>Deny access to unprotected persons. |
| Environmental precautions | : | Do not flush into surface water or sanitary sewer system.<br>Local authorities should be advised if significant spillages cannot be contained. |
| Methods and materials for containment and cleaning up | : | Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).<br>Keep in suitable, closed containers for disposal. |

## SECTION 7. HANDLING AND STORAGE

| | | |
|---|---|---|
| Advice on protection against fire and explosion | : | Normal measures for preventive fire protection. |
| Advice on safe handling | : | Avoid exceeding the given occupational exposure limits (see section 8).<br>Do not get in eyes, on skin, or on clothing.<br>For personal protection see section 8.<br>Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.<br>Smoking, eating and drinking should be prohibited in the application area.<br>Follow standard hygiene measures when handling chemical products. |
| Conditions for safe storage | : | Store in original container.<br>Keep container tightly closed in a dry and well-ventilated place.<br>Observe label precautions.<br>Store in accordance with local regulations. |

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Ingredients with workplace control parameters**

| Components | CAS-No. | Value type (Form of exposure) | Control parameters / Permissible concentration | Basis |
|---|---|---|---|---|
| barium sulfate | 7727-43-7 | TWA (Inhalable particulate matter) | 5 mg/m3 | ACGIH |
| | | TWA (total dust) | 15 mg/m3 | OSHA Z-1 |
| | | TWA (respirable fraction) | 5 mg/m3 | OSHA Z-1 |
| | | TWA (Total dust) | 10 mg/m3 | OSHA P0 |
| | | TWA (respirable dust fraction) | 5 mg/m3 | OSHA P0 |
| Quartz (SiO2) | 14808-60-7 | TWA (Respirable particulate matter) | 0.025 mg/m3 | ACGIH |
| | | TWA (Respirable dust) | 0.05 mg/m3 | OSHA Z-1 |
| | | TWA (respirable) | 10 mg/m3 / %SiO2+2 | OSHA Z-3 |
| | | TWA (respirable) | 250 mppcf / %SiO2+5 | OSHA Z-3 |
| | | TWA (respirable dust fraction) | 0.1 mg/m3 | OSHA P0 |
| | | TWA (Respirable particulate matter) | 0.025 mg/m3 (Silica) | ACGIH |
| | | PEL (respirable) | 0.05 mg/m3 | OSHA CARC |
| | | TWA (Respirable dust) | 0.05 mg/m3 (Silica) | NIOSH REL |
| | | TWA (respirable dust fraction) | 0.1 mg/m3 | OSHA P0 |
| | | TWA (Respirable particulate matter) | 0.025 mg/m3 | ACGIH |
| | | TWA (Res- | 0.025 mg/m3 | ACGIH |

| | | | | |
|---|---|---|---|---|
| | | pirable particulate matter) | (Silica) | |

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

**Personal protective equipment**

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state : paste

Color : gray

# SikaPower-778 (formerly EA-618-F) Part A



| | | |
|---|---|---|
| Odor | : | characteristic |
| Odor Threshold | : | No data available |
| pH | : | Not applicable |
| Melting point/ range / Freezing point | : | No data available |
| Boiling point/boiling range | : | No data available |
| Flash point | : | 484 °F / 251 °C<br>(Method: closed cup) |
| Evaporation rate | : | No data available |
| Flammability (solid, gas) | : | No data available |
| Upper explosion limit / Upper flammability limit | : | No data available |
| Lower explosion limit / Lower flammability limit | : | No data available |
| Vapor pressure | : | 5.33288 hpa |
| Relative vapor density | : | No data available |
| Density | : | 1.43 g/cm3 (68 °F / 20 °C) |
| Solubility(ies) | | |
| Water solubility | : | insoluble |
| Solubility in other solvents | : | No data available |
| Partition coefficient: n-octanol/water | : | No data available |
| Autoignition temperature | : | No data available |
| Decomposition temperature | : | No data available |
| Viscosity | | |
| Dynamic | : | No data available |
| Kinematic | : | > 20.5 mm2/s (104 °F / 40 °C) |
| Explosive properties | : | No data available |
| Oxidizing properties | : | No data available |
| Particle size | : | No data available |

| | | |
|---|---|---|
| Particle Size Distribution | : | No data available |
| Volatile organic compounds (VOC) content | : | 0 g/l<br>A+B Combined |

## SECTION 10. STABILITY AND REACTIVITY

| | | |
|---|---|---|
| Reactivity | : | No dangerous reaction known under conditions of normal use. |
| Chemical stability | : | The product is chemically stable. |
| Possibility of hazardous reactions | : | Stable under recommended storage conditions. |
| Conditions to avoid | : | No data available |
| Incompatible materials | : | No data available |
| Hazardous decomposition products | : | No hazardous decomposition products are known. |

## SECTION 11. TOXICOLOGICAL INFORMATION

**Acute toxicity**
Not classified based on available information.

**Components:**

**bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700):**

| | | |
|---|---|---|
| Acute oral toxicity | : | LD50 Oral (Rat): > 5,000 mg/kg |
| Acute dermal toxicity | : | LD50 Dermal (Rabbit): > 20,000 mg/kg |

**Skin corrosion/irritation**
Causes skin irritation.

**Serious eye damage/eye irritation**
Causes serious eye irritation.

**Respiratory or skin sensitization**

**Skin sensitization**
May cause an allergic skin reaction.

**Respiratory sensitization**
Not classified based on available information.

**Germ cell mutagenicity**
Not classified based on available information.

**Carcinogenicity**

May cause cancer by inhalation.

| | | |
|---|---|---|
| **IARC** | Group 1: Carcinogenic to humans | |
| | Quartz (SiO2)<br>(Silica dust, crystalline) | 14808-60-7 |
| | Group 2B: Possibly carcinogenic to humans | |
| | Titanium dioxide (> 10 µm) | 13463-67-7 |
| **OSHA** | OSHA specifically regulated carcinogen | |
| | Quartz (SiO2)<br>(crystalline silica) | 14808-60-7 |
| **NTP** | Known to be human carcinogen | |
| | Quartz (SiO2)<br>(Silica, Crystalline (Respirable Size)) | 14808-60-7 |

**Reproductive toxicity**

Not classified based on available information.

**STOT-single exposure**

Not classified based on available information.

**STOT-repeated exposure**

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Aspiration toxicity**

Not classified based on available information.

**Further information**

**Product:**

Remarks : Titanium dioxide (13463-67-7)
In lifetime inhalation studies of rats, airborne respirable-size titanium dioxide particles have shown to cause an increase in lung tumors at concentrations associated with substantial particle lung burdens and consequential pulmonary overload and inflammation. The potential for these adverse health effects appears to be closely related to the particle size and the amount of the exposed surface area that comes into contact with the lung. However, tests with other laboratory animals such as mice and hamsters, indicate that rats are significantly more susceptible to the pulmonary overload and inflammation that causes lung cancer. Epidemiological studies do not suggest an increased risk of cancer in humans from occupational exposure to titanium dioxide. Titanium dioxide has been characterized by IARC as possibly carcinogenic to humans (Group 2B) through inhalation (not ingestion). It has not been characterized as a potential carcinogen by either NTP or OSHA.

Quartz (14808-60-7): This classification is relevant when ex-

posed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

## SECTION 12. ECOLOGICAL INFORMATION

**Ecotoxicity**

**Components:**

**bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700):**

| | | |
|---|---|---|
| Toxicity to fish | : | LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l<br>Exposure time: 96 h |
| Toxicity to daphnia and other aquatic invertebrates | : | EC50 (Daphnia magna (Water flea)): 1.8 mg/l<br>Exposure time: 48 h |

**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available

**Mobility in soil**

No data available

**Other adverse effects**

**Product:**

| | | |
|---|---|---|
| Additional ecological information | : | Do not empty into drains; dispose of this material and its container in a safe way.<br>Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.<br>Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.<br>May be harmful to the environment if released in large quantities.<br>Water polluting material. |

## SECTION 13. DISPOSAL CONSIDERATIONS

**Disposal methods**

| | | |
|---|---|---|
| Waste from residues | : | Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. |
| Contaminated packaging | : | Empty containers should be taken to an approved waste han- |

dling site for recycling or disposal.

## SECTION 14. TRANSPORT INFORMATION

### International Regulations

**IATA-DGR**

| | | |
|---|---|---|
| UN/ID No. | : | UN 3082 |
| Proper shipping name | : | Environmentally hazardous substance, liquid, n.o.s. (epoxy resin) |
| Class | : | 9 |
| Packing group | : | III |
| Labels | : | Miscellaneous |
| Packing instruction (cargo aircraft) | : | 964 |
| Packing instruction (passenger aircraft) | : | 964 |
| Environmentally hazardous | : | yes |

**IMDG-Code**

| | | |
|---|---|---|
| UN number | : | UN 3082 |
| Proper shipping name | : | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (epoxy resin) |
| Class | : | 9 |
| Packing group | : | III |
| Labels | : | 9 |
| EmS Code | : | F-A, S-F |
| Marine pollutant | : | yes |

**Domestic regulation**

**49 CFR**
Not regulated as a dangerous good

As per 49 CFR 171.4 (c) (2), IMDG 2.10.2.7 and IATA Special Provision A197, Marine Pollutants in single or combination packagings containing a net quantity per single or inner packaging equal or less than 5 L or 5 kg are not subject to the requirements of these subchapters. Material is not regulated.

DOT: As per 49 CFR 171.4, Non-bulk materials (<119 Gal) are exempt from being classified as a Marine Pollutant.

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

## SECTION 15. REGULATORY INFORMATION

**TSCA list** : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

**CERCLA Reportable Quantity**

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

**SARA 304 Extremely Hazardous Substances Reportable Quantity**

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

**SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Respiratory or skin sensitization
Carcinogenicity
Skin corrosion or irritation
Serious eye damage or eye irritation

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

| | | |
|---|---|---|
| Aluminiumgrit (stabilised) | 7429-90-5 | >= 5 - < 10 % |
| aluminium oxide | 1344-28-1 | >= 1 - < 5 % |

**Clean Air Act**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

**California Prop. 65**

**WARNING:** This product can expose you to chemicals including glass, oxide, chemicals, which is known to the State of California to cause cancer, and methanol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

## SECTION 16. OTHER INFORMATION

**Full text of other abbreviations**

| | | |
|---|---|---|
| ACGIH | : | USA. ACGIH Threshold Limit Values (TLV) |
| NIOSH REL | : | USA. NIOSH Recommended Exposure Limits |
| OSHA CARC | : | OSHA Specifically Regulated Chemicals/Carcinogens |

# SikaPower-778 (formerly EA-618-F) Part A



| | | |
|---|---|---|
| OSHA P0 | : | USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values) |
| OSHA Z-1 | : | USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants |
| OSHA Z-3 | : | USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts |
| ACGIH / TWA | : | 8-hour, time-weighted average |
| NIOSH REL / TWA | : | Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek |
| OSHA CARC / PEL | : | Permissible exposure limit (PEL) |
| OSHA P0 / TWA | : | 8-hour time weighted average |
| OSHA Z-1 / TWA | : | 8-hour time weighted average |
| OSHA Z-3 / TWA | : | 8-hour time weighted average |

**Notes to Reader**

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 08/10/2026

100000035555
US / Z8