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SECTION 1. IDENTIFICATION

Product name	:	SikaBiresin [®] G410 (formerly TCC-410) Part A
Company name	:	Sika Corporation
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin irritation	:	Category 2
Eye irritation	:	Category 2A
Skin sensitization	:	Category 1
Carcinogenicity (Inhalation)	:	Category 1A
Reproductive toxicity	:	Category 1B
Other hazards GHS label elements Hazard pictograms	:	



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Hazard Statements :	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H350 May cause cancer by inhalation. H360 May damage fertility or the unborn child.
Precautionary Statements :	 Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P261 Avoid breathing mist or vapors. P264 Wash skin thoroughly after handling. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.
	Response:P302 + P352 IF ON SKIN: Wash with plenty of water.P305 + P351 + P338 IF IN EYES: Rinse cautiously with waterfor several minutes. Remove contact lenses, if present and easyto do. Continue rinsing.P308 + P313 IF exposed or concerned: Get medical advice/attention.P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.P337 + P313 If eye irritation persists: Get medical advice/ attention.P362 + P364 Take off contaminated clothing and wash it beforereuse.
	Storage: P405 Store locked up.
	Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%. None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS No./Unique	Classification	Concentration
	ID		(% w/w)



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bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 10 - <= 30
oxirane, mono[(C12-14- alkyloxy)methyl]derivatives	68609-97-2	Skin Irrit. 2; H315 Skin Sens. 1; H317 Repr. 1B; H360	>= 3 - <= 7
Polymer of epichlorohydrin- polyglycol	41638-13-5	Eye Irrit. 2B; H320 Skin Sens. 1B; H317 STOT SE 3; H335	>= 3 - <= 7

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend- ance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	:	Allergic reactions Excessive lachrymation Erythema Dermatitis Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause cancer by inhalation. May damage fertility or the unborn child. irritant effects sensitizing effects toxic effects for reproduction
Notes to physician	:	Treat symptomatically.
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SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local cir- cumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- : tive equipment and emer- gency procedures	Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions :	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for : containment and cleaning up	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	 Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Pregnant women or women of child-bearing age should not be exposed to this product. Follow standard hygiene measures when handling chemical



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	products.
Conditions for safe storage	 Store in original container. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

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Engineering measures	:	Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use pro- cess enclosures, local exhaust ventilation or other engineer- ing controls to keep worker exposure below any recommend- ed or statutory limits.		
Personal protective equipm	ent			
Respiratory protection	:	Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk as- sessment indicates this is necessary.		
		The filter class for the respirator must be suitable for the max- imum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when han- dling the product. If this concentration is exceeded, self- contained breathing apparatus must be used.		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec- essary.		
Eye protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.		
Skin and body protection	:	Choose body protection in relation to its type, to the concen- tration and amount of dangerous substances, and to the spe- cific work-place.		
Hygiene measures	:	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas.		
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Wash thoroughly after handling.

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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES viscous liquid Appearance : Color silver, gray Odor amine-like Odor Threshold No data available pН Not applicable : Melting point/ range / Freez-No data available : ing point Boiling point/boiling range 4,532 °F / 2,500 °C : Flash point 302 °F / 150 °C (Method: closed cup) Evaporation rate No data available • Flammability (solid, gas) No data available Upper explosion limit / Upper : No data available flammability limit Lower explosion limit / Lower : No data available flammability limit Vapor pressure 0.01 hpa Relative vapor density No data available Density 1.95 g/cm3 (68 °F / 20 °C) : Solubility(ies) Water solubility : soluble Solubility in other solvents : No data available Partition coefficient: n-No data available octanol/water No data available Autoignition temperature : Decomposition temperature No data available : Viscosity Viscosity, dynamic No data available :



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Viscosity, kinematic	:	> 20.5 mm2/s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reac- tions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

bisphenol-A-(epichlorhydrin Acute oral toxicity	n) epoxy resin (number average molecular weight <= 700): : LD50 Oral (Rat): > 5,000 mg/kg			
Acute dermal toxicity	: LD50 Dermal (Rabbit): > 20,000 mg/kg			
Skin corrosion/irritation				
Causes skin irritation.				
Serious eye damage/eye irritation				
Causes serious eye irritation.				
Respiratory or skin sensitization				
Skin sensitization				

May cause an allergic skin reaction.



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Respiratory sensitization						
Not classified due to lack of data.						
Germ cell mutagenicity						
Not classified due to lack of data.						
Carcinogenicity						
-	cer by inhalation.					
IARC	Group 1: Carcinogenic to humans Quartz (SiO2) (Silica dust, crystalline)	14808-60-7				
OSHA	OSHA specifically regulated carcinogen Talc (Mg3H2(SiO3)4) (crystalline silica)	14807-96-6				
	OSHA specifically regulated carcinogen Quartz (SiO2) (crystalline silica)	14808-60-7				
NTP	Known to be human carcinogen Quartz (SiO2) (Silica, Crystalline (Respirable Size))	14808-60-7				

Reproductive toxicity

May damage fertility or the unborn child.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

Further information

Product:

Quartz (14808-60-7): This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.



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SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700):				
Toxicity to fish :	LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l Exposure time: 96 h			
Toxicity to daphnia and other : aquatic invertebrates	EC50 (Daphnia magna (Water flea)): 1.8 mg/l Exposure time: 48 h			
Polymer of epichlorohydrin-polyglycol:				
Toxicity to fish :	LC50 (Fish): 67 mg/l Exposure time: 96 h			
Toxicity to daphnia and other : aquatic invertebrates	EC50 (Daphnia magna (Water flea)): 90 mg/l Exposure time: 48 h			
Persistence and degradability				
No data available				
Bioaccumulative potential				
No data available				
Mobility in soil No data available				
Other adverse effects				
<u>Product:</u> Additional ecological infor- : mation	Do not empty into drains; dispose of this material and its con- tainer in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. May be harmful to the environment if released in large quanti- ties. Water polluting material.			

SECTION 13. DISPOSAL CONSIDERATIONS

Waste from residues

: Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional



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		local authority requirements.		
Contaminated packaging	:	Empty containers should be taken to an approved waste han- dling site for recycling or disposal.		
SECTION 14. TRANSPORT INFORMATION				

International Regulations

IATA-DGR		
UN/ID No.	:	UN 3082
Proper shipping name	:	Environmentally hazardous substance, liquid, n.o.s. (epoxy resin)
Class	:	9
Packing group	:	III
Labels	:	Miscellaneous
Packing instruction (cargo aircraft)	:	964
Packing instruction (passen- ger aircraft)	:	964
Environmentally hazardous	:	yes
IMDG-Code		
UN number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (epoxy resin)
Class	:	9
Packing group	:	
Labels	:	9
EmS Code	:	F-A, S-F
Marine pollutant	:	yes

Domestic regulation

49 CFR Road

Not regulated as a dangerous good

DOT: As per 49 CFR 171.4, Non-bulk materials (<119 Gal) are exempt from being classified as a Marine Pollutant.

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION





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TSCA list: All chemical substances in this product are either listed as ac-
tive on the TSCA Inventory or are in compliance with a TSCA
Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	: Respiratory or skin se Carcinogenicity Reproductive toxicity Skin corrosion or irrita Serious eye damage o		city irritation	
SARA 313	:	: The following components are subject to reportin tablished by SARA Title III, Section 313:		eporting levels es-
		lead	7439-92-1	< 0.1 %

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

MARNING: This product can expose you to chemicals including Talc, which is known to the State of California to cause cancer, and Oxirane, (chloromethyl)- Epichlorohydrin, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor



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does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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