1. Identification

Product name: Sika® Primer-210

Supplier: Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
USA
www.sikausa.com

Telephone: (201) 933-8800
Telefax: (201) 804-1076
E-mail address: ehs@sika-corp.com

Emergency telephone: CHEMTREC: 800-424-9300
INTERNATIONAL: 703-527-3887

Recommended use of the chemical and restrictions on use:
For further information, refer to product data sheet.

2. Hazards identification

GHS Classification

Flammable liquids, Category 2
Eye irritation, Category 2A
Skin sensitization, Category 1
Reproductive toxicity, Category 1B
Specific target organ systemic toxicity - single exposure, Category 3, Central nervous system
Specific target organ systemic toxicity - repeated exposure, Category 2, hearing organs (Inhalation)

H225: Highly flammable liquid and vapor.
H319: Causes serious eye irritation.
H317: May cause an allergic skin reaction.
H360: May damage fertility or the unborn child.
H336: May cause drowsiness or dizziness.
H373: May cause damage to organs through prolonged or repeated exposure if inhaled.

GHS label elements

Hazard pictograms:

Signal Word:
Danger

Hazard Statements:
H225 Highly flammable liquid and vapor.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.
H360 May damage fertility or the unborn child.
H373 May cause damage to organs (hearing organs) through
Precautionary Statements:

**Prevention:**
- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P210 Keep away from heat/sparks/open flames/hot surfaces.
- P233 Keep container tightly closed.
- P240 Ground/bond container and receiving equipment.
- P241 Use explosion-proof electrical/ventilating/lighting/equipment.
- P242 Use only non-sparking tools.
- P243 Take precautionary measures against static discharge.
- P260 Do not breathe dust/fume/gas/mist/ vapors/spray.
- P264 Wash skin thoroughly after handling.
- P271 Use only outdoors or in a well-ventilated area.
- P272 Contaminated work clothing must not be allowed out of the workplace.

**Response:**
- P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308 + P313 IF exposed or concerned: Get medical advice/attention.
- P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
- P337 + P313 If eye irritation persists: Get medical advice/attention.
- P363 Wash contaminated clothing before reuse.
- P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Storage:**
- P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
- P403 + P235 Store in a well-ventilated place. Keep cool.
- P405 Store locked up.

**Disposal:**
- P501 Dispose of contents/container to an approved waste disposal plant.

**Warning:**
Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

See Section 11 for more detailed information on health effects and symptoms. There are no hazards not otherwise classified that have been identified during the classification.
There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

### 3. Composition/information on ingredients

**Hazardous ingredients**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ethyl acetate</td>
<td>141-78-6</td>
<td>&gt;= 50 - &lt; 100 %</td>
</tr>
<tr>
<td>xylene</td>
<td>1330-20-7</td>
<td>&gt;= 5 - &lt; 10 %</td>
</tr>
<tr>
<td>methanol</td>
<td>67-56-1</td>
<td>&lt; 1 %</td>
</tr>
<tr>
<td>dibutyltin dilaurate</td>
<td>77-58-7</td>
<td>&gt;= 0.1 - &lt; 1 %</td>
</tr>
</tbody>
</table>

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

### 4. First aid measures

**If inhaled**: Move to fresh air. Consult a physician after significant exposure.

**In case of skin contact**: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.

**In case of eye contact**: Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

**If swallowed**: Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.

**Most important symptoms and effects, both acute and delayed**: irritant effects, sensitizing effects, toxic effects for reproduction

- Respiratory disorder
- Allergic reactions
- Excessive lachrymation
- Loss of balance
- Vertigo
- See Section 11 for more detailed information on health effects and symptoms.

- May cause an allergic skin reaction.
- Causes serious eye irritation.
- May cause drowsiness or dizziness.
- May damage fertility or the unborn child.
May cause damage to organs through prolonged or repeated exposure if inhaled.

Protection of first-aiders:
- Move out of dangerous area.
- Consult a physician.
- Show this material safety data sheet to the doctor in attendance.

Notes to physician:
- Treat symptomatically.

5. Fire-fighting measures

Suitable extinguishing media:
- Alcohol-resistant foam
- Carbon dioxide (CO2)
- Dry chemical

Unsuitable extinguishing media:
- Water
- High volume water jet

Specific hazards during fire fighting:
- Do not use a solid water stream as it may scatter and spread fire.

Specific extinguishing methods:
- Use water spray to cool unopened containers.
- Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
- Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters:
- In the event of fire, wear self-contained breathing apparatus.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures:
- Use personal protective equipment.
- Remove all sources of ignition.
- Deny access to unprotected persons.
- Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Environmental precautions:
- Prevent product from entering drains.
- If the product contaminates rivers and lakes or drains inform respective authorities.
- Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up:
- Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).
7. Handling and storage

Advice on safe handling:
- Do not breathe vapors or spray mist.
- Avoid exceeding the given occupational exposure limits (see section 8).
- Do not get in eyes, on skin, or on clothing.
- For personal protection see section 8.
- Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
- Smoking, eating and drinking should be prohibited in the application area.
- Take precautionary measures against static discharge.
- Open drum carefully as content may be under pressure.
- Pregnant women or women of child-bearing age should not be exposed to this product.
- Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). 
- Follow standard hygiene measures when handling chemical products.

Conditions for safe storage:
- Store in original container.
- Store in cool place.
- Keep in a well-ventilated place.
- Containers which are opened must be carefully resealed and kept upright to prevent leakage.
- Observe label precautions.
- Store in accordance with local regulations.

Materials to avoid: No data available

8. Exposure controls/personal protection

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Basis **</th>
<th>Value</th>
<th>Exposure limit(s)* / Form of exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>ethyl acetate</td>
<td>141-78-6</td>
<td>ACGIH</td>
<td>TWA</td>
<td>400 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>400 ppm 1,400 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>OSHA P0</td>
<td>TWA</td>
<td>400 ppm 1,400 mg/m3</td>
</tr>
<tr>
<td>xylene</td>
<td>1330-20-7</td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>100 ppm 435 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>OSHA P0</td>
<td>STEL</td>
<td>150 ppm 655 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>OSHA P0</td>
<td>TWA</td>
<td>100 ppm 435 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACGIH</td>
<td>TWA</td>
<td>100 ppm</td>
</tr>
<tr>
<td>Chemical</td>
<td>Source</td>
<td>Limit Type</td>
<td>Limit</td>
<td></td>
</tr>
<tr>
<td>-------------------</td>
<td>--------</td>
<td>------------</td>
<td>---------</td>
<td></td>
</tr>
<tr>
<td>methanol</td>
<td>ACGIH</td>
<td>STEL</td>
<td>150 ppm</td>
<td></td>
</tr>
<tr>
<td>methanol</td>
<td>ACGIH</td>
<td>TWA</td>
<td>200 ppm</td>
<td></td>
</tr>
<tr>
<td>methanol</td>
<td>ACGIH</td>
<td>STEL</td>
<td>250 ppm</td>
<td></td>
</tr>
<tr>
<td>methanol</td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>200 ppm</td>
<td></td>
</tr>
<tr>
<td>methanol</td>
<td>OSHA P0</td>
<td>TWA</td>
<td>200 ppm</td>
<td></td>
</tr>
<tr>
<td>methanol</td>
<td>OSHA P0</td>
<td>STEL</td>
<td>250 ppm</td>
<td></td>
</tr>
<tr>
<td>dibutyltin dilaurate</td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td></td>
</tr>
<tr>
<td>dibutyltin dilaurate</td>
<td>ACGIH</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td></td>
</tr>
<tr>
<td>dibutyltin dilaurate</td>
<td>ACGIH</td>
<td>STEL</td>
<td>0.2 mg/m³</td>
<td></td>
</tr>
<tr>
<td>dibutyltin dilaurate</td>
<td>OSHA P0</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**Basis**
- ACGIH. Threshold Limit Values (TLV)
- OSHA P0. Table Z-1, Limit for Air Contaminat (1989 Vacated Values)
- OSHA P1. Permissible Exposure Limits (PEL), Table Z-1, Limit for Air Contaminant
- OSHA P2. Permissible Exposure Limits (PEL), Table Z-2
- OSHA Z3. Table Z-3, Mineral Dust

**Engineering measures**
- Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
- The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

**Personal protective equipment**
- **Respiratory protection**
  - Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
  - The filter class for the respirator must be suitable for the
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maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

**Hand protection Remarks**

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Eye protection**

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

**Skin and body protection**

: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

**Hygiene measures**

: Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

### 9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td>liquid</td>
</tr>
<tr>
<td><strong>Color</strong></td>
<td>colorless</td>
</tr>
<tr>
<td><strong>Odor</strong></td>
<td>hydrocarbon-like</td>
</tr>
<tr>
<td><strong>Odor Threshold</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>ca. 25 °F (-4 °C)</td>
</tr>
<tr>
<td><strong>Ignition temperature</strong></td>
<td>801 °F (427 °C)</td>
</tr>
<tr>
<td><strong>Decomposition temperature</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Lower explosion limit (Vol%)</strong></td>
<td>1 % (V)</td>
</tr>
<tr>
<td><strong>Upper explosion limit (Vol%)</strong></td>
<td>7 % (V)</td>
</tr>
<tr>
<td><strong>Flammability (solid, gas)</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Oxidizing properties</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Melting point/range / Freezing point</strong></td>
<td>No data available</td>
</tr>
</tbody>
</table>
### Safety Data Sheet

#### Sika® Primer-210

**Revision Date** 09/25/2017  
**Print Date** 09/25/2017

### 8. Boiling point/boiling range
- **Boiling point/boiling range**: > 95 °F (> 35 °C)

### 9. Vapor pressure
- **Vapor pressure**: 75.000 mmHg (99.9915 hpa)

### 10. Density
- **Density**: ca.0.98 g/cm3  
  at 68 °F (20 °C)

### 11. Water solubility
- **Water solubility**: Note: insoluble

### 12. Partition coefficient: n-octanol/water
- **Partition coefficient**: No data available

### 13. Viscosity, dynamic
- **Viscosity, dynamic**: ca.10 - 20 mPa.s  
  at 68 °F (20 °C)

### 14. Viscosity, kinematic
- **Viscosity, kinematic**: < 20.5 mm2/s  
  at 104 °F (40 °C)

### 15. Relative vapor density
- **Relative vapor density**: No data available

### 16. Evaporation rate
- **Evaporation rate**: No data available

### 17. Burning rate
- **Burning rate**: No data available

### 18. Volatile organic compounds (VOC) content
- **Volatile organic compounds (VOC) content**: 653 g/l

### 10. Stability and reactivity

#### Reactivity
- **Reactivity**: No dangerous reaction known under conditions of normal use.

#### Chemical stability
- **Chemical stability**: The product is chemically stable.

#### Possibility of hazardous reactions
- **Stable under recommended storage conditions.**
  - Vapors may form explosive mixture with air.

#### Conditions to avoid
- **Heat, flames and sparks.**

#### Incompatible materials
- **No data available**

### 11. Toxicological information

#### Acute toxicity
- **Not classified based on available information.**

#### Ingredients:
- **ethyl acetate**
  - **Acute oral toxicity**: LD50 Oral (Rat): > 5,000 mg/kg
  - **Acute inhalation toxicity**: LC50 (Rat): ca. 1,600 mg/l  
    - Exposure time: 4 h  
    - Test atmosphere: vapor
Acute dermal toxicity: LD50 Dermal (Rabbit): > 5,000 mg/kg

**xylene:**
Acute oral toxicity: LD50 Oral (Rat): 3,523 mg/kg

Acute dermal toxicity: LD50 Dermal (Rabbit): 1,700 mg/kg

**methanol:**
Acute oral toxicity: Acute toxicity estimate: 100 mg/kg
   Method: Converted acute toxicity point estimate

Acute inhalation toxicity: Acute toxicity estimate: 3 mg/l
   Exposure time: 4 h
   Test atmosphere: vapor
   Method: Converted acute toxicity point estimate

Acute dermal toxicity: Acute toxicity estimate: 300 mg/kg
   Method: Converted acute toxicity point estimate

**dibutyltin dilaurate:**
Acute oral toxicity: LD50 Oral (Rat): 2,071 mg/kg

**Skin corrosion/irritation**
Not classified based on available information.

**Serious eye damage/eye irritation**
Causes serious eye irritation.

**Respiratory or skin sensitization**
Skin sensitization: May cause an allergic skin reaction.
Respiratory sensitization: Not classified based on available information.

**Germ cell mutagenicity**
Not classified based on available information.

**Reproductive toxicity**
May damage fertility or the unborn child.

**STOT-single exposure**
May cause drowsiness or dizziness.

**STOT-repeated exposure**
May cause damage to organs (hearing organs) through prolonged or repeated exposure if inhaled.
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

**Aspiration toxicity**
Not classified based on available information.

**Carcinogenicity**
Not classified based on available information.

IARC: Not applicable
12. Ecological information

Other information
Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Component:

xylene 1330-20-7 Toxicity to fish:
Species: Oncorhynchus mykiss (rainbow trout)
Dose: 3.3 mg/l
Exposure time: 96 h

dibutyltin dilaurate 77-58-7 Toxicity to fish:
LC50
Species: Fish
Dose: 3.1 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates:
EC50
Species: Daphnia
Dose: 1 mg/l
Exposure time: 48 h

Toxicity to algae:
EC50
Species: Selenastrum capricornutum (green algae)
Dose: 1 - 10 mg/l
Exposure time: 72 h

13. Disposal considerations

Disposal methods
Waste from residues: Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
UN number 1866
Description of the goods Resin solution
Class 3
Packing group II
Labels 3
Emergency Response 127

IATA
UN number 1866
Description of the goods Resin solution
Class 3
Packing group II
Labels 3
Packing instruction (cargo aircraft) 364
Packing instruction (passenger aircraft) 353
Packing instruction (passenger aircraft) Y341

IMDG
UN number 1866
Description of the goods RESIN SOLUTION
Class 3
Packing group II
Labels 3
EmS Number 1 F-E
EmS Number 2 S-E
Marine pollutant no

DOT: For Limited Quantity exceptions reference 49 CFR 173.150 (b)
IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user
No data available

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable

15. Regulatory information

TSCA list: All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity
This material does not contain any components with a CERCLA RQ.
SARA304 Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards
- Flammable (gases, aerosols, liquids, or solids)
- Chronic Health Hazard
- Serious eye damage or eye irritation
- Respiratory or skin sensitization
- Reproductive toxicity
- Specific target organ toxicity (single or repeated exposure)

SARA 302
This material does not contain any components with a section 302 EHS TPQ.

SARA 313
The following components are subject to reporting levels established by SARA Title III, Section 313:
- xylene 1330-20-7 9.16%

Clean Air Act
Ozone-Depletion Potential
This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):
- xylene 1330-20-7 9.16%

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

California Prop 65
⚠️ WARNING: Reproductive Harm - www.P65Warnings.ca.gov

16. Other information

HMIS Classification

<table>
<thead>
<tr>
<th>Category</th>
<th>Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health</td>
<td>3</td>
</tr>
<tr>
<td>Flammability</td>
<td>4</td>
</tr>
<tr>
<td>Physical Hazard</td>
<td>0</td>
</tr>
<tr>
<td>Personal Protection</td>
<td>X</td>
</tr>
</tbody>
</table>

Caution: HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

Notes to Reader
The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 09/25/2017

Material number: 532720