

SAFETY DATA SHEET

SikaEmaco ADH 327 RS Part B Formerly MEmaco ADH 327RS PTB



Version 1.0 Revision Date: 11/17/2020 SDS Number: 000000259981 Date of last issue: -
Date of first issue: 11/17/2020

SECTION 1. IDENTIFICATION

Product name : SikaEmaco ADH 327 RS Part B Formerly MEmaco ADH 327RS PTB

Product code : 000000000051668840

Manufacturer or supplier's details

Company name of supplier : Sika MBCC US LLC

Address : 201 POLITO AVE
Lyndhurst NJ 07071

Emergency telephone : ChemTel: +1-813-248-0585

Recommended use of the chemical and restrictions on use

Recommended use : Product for construction chemicals

Restrictions on use : Reserved for industrial and professional use.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

FLAMMABLE LIQUIDS : Category 4

Acute toxicity (Oral) : Category 4

Acute toxicity (Inhalation) : Category 4

Skin corrosion/irritation : Category 1A

Serious eye damage/eye irritation : Category 1

Skin sensitization : Category 1

Reproductive toxicity : Category 2

Reproductive toxicity : Category 2

Specific target organ toxicity - repeated exposure : Category 2 (Pancreas)

Short-term (acute) aquatic hazard : Category 2

Long-term (chronic) aquatic hazard : Category 2

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GHS label elements

Hazard pictograms :

Signal Word : Danger

Hazard Statements : H227 Combustible liquid.
H332 Harmful if inhaled.
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H373 May cause damage to organs (Pancreas) through prolonged or repeated exposure.
H361 Suspected of damaging fertility or the unborn child.
H401 Toxic to aquatic life.
H411 Toxic to aquatic life with long lasting effects.

Precautionary Statements : **Prevention:**
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P271 Use only outdoors or in a well-ventilated area.
P260 Do not breathe dust or mist.
P273 Avoid release to the environment.
P261 Avoid breathing mist.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P272 Contaminated work clothing should not be allowed out of the workplace.
P264 Wash face, hands and any exposed skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.

Response:
P310 Immediately call a POISON CENTER/ doctor/
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P301 + P312 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell.
Rinse mouth.
P362 + P364 Take off contaminated clothing and wash it before reuse.

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P391 Collect spillage.
P370 + P378 In case of fire: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide to extinguish.

Storage:

P405 Store locked up.
P403 + P235 Store in a well-ventilated place. Keep cool.

Disposal:

P501 Dispose of contents/container to appropriate hazardous waste collection point.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature : adhesive

Components

Chemical name	CAS-No.	Concentration (% w/w)
talco	14807-96-6	$\geq 25 - < 50$
Trimethylhexane-1,6-diamine	25620-58-0	$\geq 15 - < 20$
2-sec-Butylphenol	89-72-5	$\geq 10 - < 15$
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	$\geq 7 - < 10$
diethylmethylbenzenediamine	68479-98-1	$\geq 7 - < 10$
Silica, amorphous, fumed, cryst.-free	112945-52-5	$\geq 3 - < 5$
bisphenol A	80-05-7	$\geq 1 - < 10$
2,2'-iminodi(ethylamine)	111-40-0	$\geq 1 - < 10$
Bis[(dimethylamino)methyl]phenol	71074-89-0	$\geq 1 - < 3$
4-nonylphenol, branched	84852-15-3	$\geq 0 - < 0.1$

SECTION 4. FIRST AID MEASURES

General advice : First aid personnel should pay attention to their own safety.
If the patient is likely to become unconscious, place and transport in stable sideways position (recovery position).
Immediately remove contaminated clothing.
Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

If inhaled : Keep patient calm, remove to fresh air, seek medical attention.
Immediately administer a corticosteroid from a controlled/metered dose inhaler.

Consult a physician after significant exposure.

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- If unconscious, place in recovery position and seek medical advice.
- In case of skin contact : Immediately wash thoroughly with plenty of water, apply sterile dressings, consult a skin specialist.
- Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Immediately wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.
- Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do NOT induce vomiting.
Immediately rinse mouth and then drink 200-300 ml of water, seek medical attention.
- Keep respiratory tract clear.
Do NOT induce vomiting.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : Harmful if swallowed or if inhaled.
May cause an allergic skin reaction.
Causes serious eye damage.
Suspected of damaging fertility or the unborn child.
Causes severe burns.
- Notes to physician : Treat symptomatically.
-

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray
Foam
Dry powder
Carbon dioxide (CO₂)
- Unsuitable extinguishing : High volume water jet
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media

Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
For safety reasons in case of fire, cans should be stored separately in closed containments.
Use a water spray to cool fully closed containers.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Ensure adequate ventilation.

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material.
Keep away from open flames, hot surfaces and sources of ignition.

Advice on safe handling : Avoid formation of aerosol.
Do not breathe vapors/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not

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be employed in any process in which this mixture is being used.

- Conditions for safe storage : no smoking
Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.
- Further information on storage conditions : Keep only in the original container in a cool, dry, well-ventilated place away from ignition sources, heat or flame.
Protect from direct sunlight.
Store protected against freezing.
- Materials to avoid : Observe VCI storage rules.
- Further information on storage stability : No data available

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
2-sec-Butylphenol	89-72-5	TWA value	5 ppm	ACGIHTLV
		REL value	5 ppm 30 mg/m3	NIOSH
		TWA value	5 ppm 30 mg/m3	29 CFR 1910.1000 (Table Z-1-A)
		TWA	5 ppm	ACGIH
		TWA	5 ppm 30 mg/m3	NIOSH REL
		TWA	5 ppm 30 mg/m3	OSHA P0
2,2'-iminodi(ethylamine)	111-40-0	TWA value	1 ppm	ACGIHTLV
		REL value	1 ppm 4 mg/m3	NIOSH
		TWA value	1 ppm 4 mg/m3	29 CFR 1910.1000 (Table Z-1-A)
		TWA	1 ppm	ACGIH
		TWA	1 ppm 4 mg/m3	NIOSH REL
		TWA	1 ppm 4 mg/m3	OSHA P0
talco	14807-96-6	TWA value	2 mg/m3	ACGIHTLV

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		(Respirable fraction)		
		TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (respirable dust fraction)	2 mg/m ³	OSHA P0
		TWA (Respirable)	2 mg/m ³	NIOSH REL
		TWA	0.1 fibres per cubic centimeter	ACGIH
		TWA (Respirable particulate matter)	2 mg/m ³	ACGIH
Silica, amorphous, fumed, cryst.-free	112945-52-5	REL value	6 mg/m ³	NIOSH
		TWA value	0.8 mg/m ³	29 CFR 1910.1000 (Table Z-3)
		TWA value	20 millions of particles per cubic foot of air	29 CFR 1910.1000 (Table Z-3)
		TWA (Dust)	20 Million particles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m ³ / %SiO ₂ (Silica)	OSHA Z-3
		TWA	6 mg/m ³ (Silica)	NIOSH REL

Engineering measures : No applicable information available.

Personal protective equipment

Respiratory protection : Wear a NIOSH-certified (or equivalent) respirator as necessary.

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
 Tightly fitting safety goggles
 Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
 Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Protective measures : Do not inhale gases/vapours/aerosols.

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Avoid contact with the skin, eyes and clothing.
Handle in accordance with good building materials hygiene and safety practice.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

Color : amber

Odor : ammonia-like

Odor Threshold : No data available

pH : No data available

Melting point : No applicable information available.

Flash point : approx. 194 °F / 90 °C
Method: Flash-Point by Pensky-Martens Closed Cup Tester.
194 °F / 90 °C
Method: Flash-Point by Pensky-Martens Closed Cup Tester.

Evaporation rate : No applicable information available.

Flammability (solid, gas) : not highly flammable

Relative vapor density : Heavier than air.

Relative density : 0.97

Density : approx. 1 g/cm³ (68 °F / 20 °C)

Solubility(ies)
Water solubility : slightly soluble (68 °F / 20 °C)
Solubility in other solvents : slightly soluble

Autoignition temperature : No data available

Decomposition temperature : No decomposition if stored and handled as prescribed/indicated.

Viscosity

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Viscosity, kinematic : No applicable information available.

Explosive properties : Not explosive
Not explosive

Oxidizing properties : Based on its structural properties the product is not classified as oxidizing.

Sublimation point : No applicable information available.

Molecular weight : No data available

Metal corrosion rate : Corrosive effects to metal are not anticipated.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.

Chemical stability : No decomposition if stored and applied as directed.

Possibility of hazardous reactions : No decomposition if stored and applied as directed.
Vapors may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Oxidizing agents
strong alkalis
Acids

Hazardous decomposition products : No hazardous decomposition products if stored and handled as prescribed/indicated.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Harmful if swallowed or if inhaled.

Product:

Acute oral toxicity : ATE: 1,540 mg/kg

Acute inhalation toxicity : ATE: 1.35 mg/l
Remarks: Determined for mist

Acute dermal toxicity : Remarks: No applicable information available.

Skin corrosion/irritation

Causes severe burns.

Product:

Remarks : Extremely corrosive and destructive to tissue.

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Serious eye damage/eye irritation

Causes serious eye damage.

Product:

Remarks : May cause irreversible eye damage.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Product:

Remarks : Causes sensitization.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Suspected of damaging fertility or the unborn child.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Components:

Silica, amorphous, fumed, cryst.-free:

Not applicable

Bis[(dimethylamino)methyl]phenol:

Not applicable

Further information

Product:

Remarks : Health injuries are not known or expected under normal use. The product has not been tested. The statements on toxicology have been derived from the properties of the individual components.

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Remarks : No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

4-nonylphenol, branched:

M-Factor (Acute aquatic toxicity) : 10

M-Factor (Chronic aquatic toxicity) : 10

Persistence and degradability

No data available

Bioaccumulative potential

Components:

2-sec-Butylphenol:

Partition coefficient: n-octanol/water : log Pow: 3 (77 °F / 25 °C)
pH: 7
Method: Partition coefficient (n-octanol/water), HPLC method.
GLP: yes

diethylmethybenzenediamine:

Partition coefficient: n-octanol/water : log Pow: 1.38 (77 °F / 25 °C)
pH: 8.6
Method: Partition coefficient (n-octanol/water), Shake-flask method
GLP: yes

Silica, amorphous, fumed, cryst.-free:

Partition coefficient: n-octanol/water : Remarks: Not applicable

bisphenol A:

Partition coefficient: n-octanol/water : log Pow: 3.4 (70.7 °F / 21.5 °C)
pH: 6.4
Method: Partition coefficient (n-octanol/water), Shake-flask method

2,2'-iminodi(ethylamine):

Partition coefficient: n-octanol/water : log Pow: -1.58 (68 °F / 20 °C)
pH: > 12
Method: other (calculated)

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Bis[(dimethylamino)methyl]phenol:

Partition coefficient: n-octanol/water : log Pow: 1.02 (77 °F / 25 °C)
Method: other (calculated)

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life.
Toxic to aquatic life with long lasting effects.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with national, state and local regulations.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Do not discharge into drains/surface waters/groundwater.

Contaminated packaging : Contaminated packaging should be emptied as far as possible and disposed of in the same manner as the substance/product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number : UN 2735
Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.
(TRIMETHYLHEXANE-1,6-DIAMINE,
DIETHYLENETRIAMINE,
DIETHYLMETHYLBENZENEDIAMINE)

Class : 8
Packing group : II
Labels : 8

IATA-DGR

UN/ID No. : UN 2735
Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.
(TRIMETHYLHEXANE-1,6-DIAMINE,
DIETHYLENETRIAMINE,
DIETHYLMETHYLBENZENEDIAMINE)

Class : 8

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Packing group : II
Labels : Corrosive
Packing instruction (cargo aircraft) : 855
Packing instruction (passenger aircraft) : 851

IMDG-Code

UN number : UN 2735
Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S. (TRIMETHYLHEXANE-1,6-DIAMINE, DIETHYLENETRIAMINE, DIETHYLMETHYLBENZENEDIAMINE)
Class : 8
Packing group : II
Labels : 8
EmS Code : F-A, S-B
Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number : UN 2735
Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S. (TRIMETHYLHEXANE-1,6-DIAMINE, DIETHYLENETRIAMINE, DIETHYLMETHYLBENZENEDIAMINE)
Class : 8
Packing group : II
Labels : CORROSIVE
ERG Code : 153
Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

US State Regulations

Pennsylvania Right To Know

2-sec-Butylphenol	89-72-5
2,2'-iminodi(ethylamine)	111-40-0
talc	14807-96-6
Silica, amorphous, fumed, cryst.-free	112945-52-5
Carbon black	1333-86-4

New Jersey Right To Know

bisphenol A	80-05-7
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2-sec-Butylphenol	89-72-5
2,2'-iminodi(ethylamine)	111-40-0
talc	14807-96-6
Trimethylhexane-1,6-diamine	25620-58-0

California Prop. 65

WARNING: This product can expose you to chemicals including Carbon black, which is/are known to the State of California to cause cancer, and bisphenol A, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

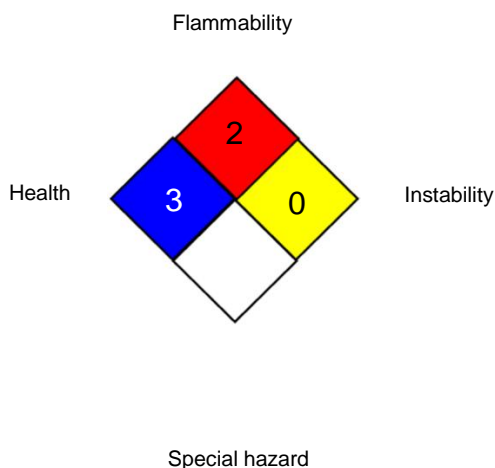
The ingredients of this product are reported in the following inventories:

TSCA : On the inventory, or in compliance with the inventory

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:

HEALTH	<input type="text"/>	<input type="text"/>
FLAMMABILITY	<input type="text"/>	
PHYSICAL HAZARD	<input type="text"/>	

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

29 CFR 1910.1000 (Table Z-1-A)	: OSHA - Table Z-1-A (29 CFR 1910.1000)
29 CFR 1910.1000 (Table Z-3)	: OSHA Table Z-3 (Mineral Dusts) 29 CFR 1910.1000
ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
ACGIHTLV	: American Conference of Governmental Industrial Hygienists - threshold limit values (US)
NIOSH	: NIOSH Pocket Guide to Chemical Hazards (US)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA P0	: USA. OSHA - TABLE Z-1 Limits for Air Contaminants -

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OSHA Z-3 : 1910.1000
 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
29 CFR 1910.1000 (Table Z-1-A) / TWA value : Time Weighted Average (TWA):
29 CFR 1910.1000 (Table Z-3) / TWA value : Time Weighted Average (TWA):
ACGIH / TWA : 8-hour, time-weighted average
ACGIH TLV / TWA value : Time Weighted Average (TWA):
NIOSH / REL value : Recommended exposure limit (REL):
NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
OSHA P0 / TWA : 8-hour time weighted average
OSHA Z-3 / TWA : 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

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We support worldwide Responsible Care® initiatives. We value the health and safety of our employees, customers, suppliers and neighbors, and the protection of the environment. Our commitment to Responsible Care is integral to conducting our business and operating our facilities in a safe and environmentally responsible fashion, supporting our customers and suppliers in ensuring the safe and environmentally sound handling of our products, and minimizing the impact of our operations on society and the environment during production, storage, transport, use and disposal of our products.

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