Revision Date 05/14/2021



SECTION 1. IDENTIFICATION

Product name	:	Sikagard [®] -7600 HG Part A
Company name	:	Sika Corporation
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity (Inhalation)	:	Category 4
Skin irritation	:	Category 2
Eye irritation	:	Category 2B
Respiratory sensitization	:	Category 1
Skin sensitization	:	Category 1
Specific target organ toxicity - single exposure	:	Category 3 (Respiratory system)
Specific target organ toxicity - repeated exposure (Inhala- tion)	:	Category 2
GHS label elements		
Hazard pictograms	:	

Revision Date 05/14/2021



Signal Word	:	Danger
Hazard Statements	:	 H315 + H320 Causes skin and eye irritation. H317 May cause an allergic skin reaction. H332 Harmful if inhaled. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H335 May cause respiratory irritation. H373 May cause damage to organs through prolonged or repeated exposure if inhaled.
Precautionary Statements	:	Prevention: P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves. P284 Wear respiratory protection.
		 Response: P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor. P362 + P364 Take off contaminated clothing and wash it before reuse.
		Storage: P403 + P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up.
		Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

None known.

Sikagard®-7600 HG Part A

Revision Date 05/14/2021



SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentra- tion (% w/w)
4,4'-methylenediphenyl diisocyanate	101-68-8	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2B; H320 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335 STOT RE 2; H373	>= 50 - < 70
methylenediphenyl diisocyanate	26447-40-5	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2B; H320 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335 STOT RE 2; H373	>= 30 - < 50

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend- ance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	:	irritant effects sensitizing effects Asthmatic appearance Cough Respiratory disorder



	Allergic reactions Headache Causes skin and eye irritation. May cause an allergic skin reaction. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficul- ties if inhaled. May cause respiratory irritation. May cause damage to organs through prolonged or repeated exposure if inhaled.
Notes to physician	: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local cir- cumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- : tive equipment and emer- gency procedures	:	Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions :	:	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for : containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Avoid formation of aerosol. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing.

Sikagard®-7600 HG Part A

Revision Date 05/14/2021



For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Follow standard hygiene measures when handling chemical products. Conditions for safe storage Store in original container. t Keep in a well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters / Permissible concentration	Basis
4,4'-methylenediphenyl diiso- cyanate	101-68-8	TWA	0.005 ppm	ACGIH
		С	0.02 ppm 0.2 mg/m3	OSHA Z-1
		С	0.02 ppm 0.2 mg/m3	OSHA P0
methylenediphenyl diisocya- nate	26447-40-5	С	0.02 ppm 0.2 mg/m3	OSHA Z-1
		С	0.02 ppm 0.2 mg/m3	OSHA P0

Ingredients with workplace control parameters

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection	:	Use a properly fitted NIOSH approved air-purifying or air-fed
		respirator complying with an approved standard if a risk as-
		sessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration

Revision Date 05/14/2021



	dli	as/vapor/aerosol/particulates) that may arise when han- ng the product. If this concentration is exceeded, self- ntained breathing apparatus must be used.
Hand protection	ap ch	nemical-resistant, impervious gloves complying with an proved standard should be worn at all times when handling emical products if a risk assessment indicates this is nec- sary.
Eye protection		fety eyewear complying with an approved standard should used when a risk assessment indicates this is necessary.
Skin and body protection	tra	noose body protection in relation to its type, to the concen- tion and amount of dangerous substances, and to the spe- ic work-place.
Hygiene measures	Wa the Re be	roid contact with skin, eyes and clothing. ash hands before breaks and immediately after handling e product. emove contaminated clothing and protective equipment fore entering eating areas. ash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	clear
Odor	:	aromatic
Odor Threshold	:	No data available
рН	:	Not applicable
Melting point/range / Freezing	:	No data available
point Boiling point/boiling range	:	No data available
Flash point	:	> 199.99 °F / > 93.33 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.01 hpa

Sikagard®-7600 HG Part A

Revision Date 05/14/2021



Relative vapor density	:	No data available
Density	:	ca. 1.23 g/cm3 (73 °F / 23 °C)
Solubility(ies) Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm2/s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	78 g/l A+B Combined

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reac- tions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Harmful if inhaled.

Components:

4,4'-methylenediphenyl diisocyanate:

Revision Date 05/14/2021



Acute oral toxic	city	:	LD50 Oral (Rat): > 4,700 mg/kg Method: OECD Test Guideline 401
Acute inhalatio	n toxicity	:	LC50: 1.5 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: Expert judgment
Skin corrosion Causes skin irr			
Serious eye d Causes eye irr	amage/eye irrit itation.	tatio	on
Respiratory o	r skin sensitiza	atio	n
Skin sensitiza May cause an	ition allergic skin rea	ictio	n.
Respiratory so May cause alle		sym	ptoms or breathing difficulties if inhaled.
Germ cell mut Not classified b	t agenicity based on availat	ble	information.
Carcinogenici Not classified b IARC	i ty based on availal Not applicable		information.
OSHA	Not applicable	;	
NTP	Not applicable	;	
Reproductive Not classified b	toxicity based on availab	ble	information.
STOT-single e	exposure		
May cause respiratory irritation.			
STOT-repeate	d exposure		
			bugh prolonged or repeated exposure if inhaled. reaction may occur when subsequently exposed to very low levels.
Aspiration tox	-		
	anand an availab	hle i	information.

No data available

Persistence and degradability

No data available

Revision Date 05/14/2021



Bioaccumulative potential No data available	
Mobility in soil No data available	
Other adverse effects Product:	
Additional ecological infor- mation	 Do not empty into drains; dispose of this material and its con- tainer in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods		
Waste from residues	Disposal of this product, solutions and any b at all times comply with the requirements of protection and waste disposal legislation and local authority requirements.	environmental
Contaminated packaging	Empty containers should be taken to an app dling site for recycling or disposal.	roved waste han-

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

TSCA list

: All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

Revision Date 05/14/2021



SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

defects.

SARA 311/312 Hazards	Respiratory or ski Specific target or Skin corrosion or	gan toxicity (single or	repeated exposure)
SARA 313 :		nponents are subject t A Title III, Section 313	to reporting levels es- 3:
	4,4'- methylenediphe- nyl diisocyanate	101-68-8	>= 50 - < 70 %
Clean Air Act			
The following chemical(s) are lis 4,4'-methylenediphen diisocyanate		-	Section 112 (40 CFR 61): 50 - < 70 %
California Prop 65		not contain any chemi se cancer, birth, or an	cals known to the State y other reproductive

SECTION 16. OTHER INFORMATION

. .

. ..

. . .

Full text of other abbreviations				
ACGIH		USA. ACGIH Threshold Limit Values (TLV)		
OSHA PO	:	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000		
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants		
ACGIH / TWA	:	8-hour, time-weighted average		
OSHA P0 / C	:	Ceiling limit		
OSHA Z-1 / C	:	Ceiling		

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE



Revision Date 05/14/2021

RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 05/14/2021

100000014743 US / Z8