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SECTION 1. IDENTIFICATION

Product name	:	SikaCem [®] -100 Silane PRO 350 [®]
Company name	:	Sika Corporation
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accore 1910.1200)	dar	ce with the OSHA Hazard Communication Standard (29 CFR
Flammable liquids	:	Category 3
Skin sensitization	:	Category 1
Carcinogenicity	:	Category 2
Reproductive toxicity	:	Category 2
GHS label elements Hazard pictograms	:	
Signal Word	:	Warning
Hazard Statements	:	H226 Flammable liquid and vapor. H317 May cause an allergic skin reaction. H351 Suspected of causing cancer. H361 Suspected of damaging fertility or the unborn child.

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Precautionary Statements	· Prevention:
	 P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground/bond container and receiving equipment. P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P261 Avoid breathing mist or vapors. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection face protection.
	Response: P303 + P361 + P353 IF ON SKIN (or hair): Take off immediatel all contaminated clothing. Rinse skin with water/ shower. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice attention. P362 + P364 Take off contaminated clothing and wash it before
	reuse. P370 + P378 In case of fire: Use dry sand, dry chemical or alco hol-resistant foam to extinguish.
	Storage: P403 + P235 Store in a well-ventilated place. Keep cool. P405 Store locked up.
	Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components



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Chemical name	CAS-No.	Classification	Concentra-
			tion (% w/w)
triethoxyoctylsilane	2943-75-1	Skin Irrit. 2; H315	>= 1 - < 5
		Eye Irrit. 2A; H319	
solvent naphtha (petroleum), light	64742-95-6	Flam. Liq. 3; H226	>= 1 - < 5
arom.		STOT SE 3; H335, H336	
		Asp. Tox. 1; H304	
Distillates (petroleum), hydrotreated	64742-47-8	Flam. Liq. 3; H226	>= 1 - < 5
light		Skin Irrit. 2; H315	
		STOT SE 3; H336	
		Asp. Tox. 1; H304	
propylene carbonate	108-32-7	Eye Irrit. 2A; H319	>= 1 - < 5
solvent naphtha (petroleum), heavy	64742-94-5	Flam. Liq. 4; H227	>= 1 - < 5
arom.		Carc. 2; H351	
		STOT SE 3; H336	
		Asp. Tox. 1; H304	
2-butoxyethanol	111-76-2	Flam. Liq. 4; H227	>= 0.1 - < 1
-		Acute Tox. 4; H302	
		Acute Tox. 3; H331	
		Skin Irrit. 2; H315	
		Eye Irrit. 2A; H319	
N-butyl methacrylate	97-88-1	Flam. Liq. 3; H226	>= 0.1 - < 1
		Skin Irrit. 2; H315	
		Eye Irrit. 2A; H319	
		Skin Sens. 1; H317	
		STOT SE 3; H335	
toluene	108-88-3	Flam. Liq. 2; H225	>= 0.1 - < 1
		Skin Irrit. 2; H315	
		Repr. 2; H361	
		STOT SE 3, H336	
		STOT RE 2; H373	
		Asp. Tox. 1; H304	
octamethylcyclotetrasiloxane	556-67-2	Flam. Liq. 3; H226	>= 0.1 - < 1
, ,		Repr. 2; H361	

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	: Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend ance.
If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	 Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.



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In case of eye contact	: Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.	
If swallowed	 Clean mouth with water and drink afterwards p Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscion Obtain medical attention. 	
Most important symptoms and effects, both acute and delayed	 sensitizing effects Allergic reactions May cause an allergic skin reaction. Suspected of causing cancer. Suspected of damaging fertility or the unborn c 	hild.
Notes to physician	: Treat symptomatically.	

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	Water High volume water jet
Specific hazards during fire fighting	:	Do not use a solid water stream as it may scatter and spread fire.
Further information	:	Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Bev	ny access to unprotected persons. vare of vapors accumulating to form explosive concentra- s. Vapors can accumulate in low areas.
. If th	vent product from entering drains. e product contaminates rivers and lakes or drains inform pective authorities.

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	Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for : containment and cleaning up	Contain spillage, and then collect with non-combustible ab- sorbent material, (e.g. sand, earth, diatomaceous earth, ver- miculite) and place in container for disposal according to local / national regulations (see section 13).
SECTION 7. HANDLING AND STOR	AGE
Advice on protection against : fire and explosion	Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharg- es.
Advice on safe handling :	Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asth- ma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the ap- plication area. Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Follow standard hygiene measures when handling chemical products.
Conditions for safe storage :	Store in original container. Keep in a well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Store in accordance with local regulations.
Materials to avoid :	Explosives Oxidizing agents Poisonous gases Poisonous liquids

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters



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Components	CAS-No.	Value type (Form of exposure)	Control parame- ters / Permissible concentration	Basis
solvent naphtha (petroleum), light arom.	64742-95-6	TWA	500 ppm 2,000 mg/m3	OSHA Z-1
		TWA	400 ppm 1,600 mg/m3	OSHA P0
Distillates (petroleum), hy- drotreated light	64742-47-8	TWA (Mist)	5 mg/m3	OSHA Z-1
		TWA	200 mg/m3 (total hydrocarbon vapor)	ACGIH
		TWA (Mist)	5 mg/m3	OSHA P0
2-butoxyethanol	111-76-2	TWA	20 ppm	ACGIH
		TWA	50 ppm 240 mg/m3	OSHA Z-1
		TWA	25 ppm 120 mg/m3	OSHA P0
toluene	108-88-3	TWA	20 ppm	ACGIH
		TWA	200 ppm	OSHA Z-2
		CEIL	300 ppm	OSHA Z-2
		Peak	500 ppm (10 minutes)	OSHA Z-2
		TWA	100 ppm 375 mg/m3	OSHA P0
		STEL	150 ppm 560 mg/m3	OSHA P0

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures :	Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use pro- cess enclosures, local exhaust ventilation or other engineer- ing controls to keep worker exposure below any recommend- ed or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.
Personal protective equipment	
Respiratory protection :	Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk as- sessment indicates this is necessary.
	The filter class for the respirator must be suitable for the max- imum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when han- dling the product. If this concentration is exceeded, self- contained breathing apparatus must be used.
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Hand protection :	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Eye protection :	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection :	Choose body protection in relation to its type, to the concen- tration and amount of dangerous substances, and to the spe- cific work-place.
Hygiene measures :	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	amber
Odor	:	solvent
Odor Threshold	:	No data available
рН	:	6 - 7
Melting point/range / Freezing	:	No data available
point Boiling point/boiling range	:	No data available
Flash point	:	75.0 °F / 23.9 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available



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Vapor pressure	:	53 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.05 g/cm3 (68 °F / 20 °C)
Solubility(ies) Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Autoignition temperature	:	400 °C
Decomposition temperature	:	No data available
Viscosity Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	< 20.5 mm2/s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	315 g/l

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reac- tions	:	Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.



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Components:			
2-butoxyethan	ol:		
Acute oral toxic	ity :	LD50 Oral: 1,200 mg/kg	
	clotetrasiloxane:		
Acute inhalation	n toxicity :	LC50 (Rat): 36 mg/l Exposure time: 4 h Test atmosphere: vapor	
Skin corrosior	n/irritation		
Not classified d	ue to lack of data.		
-	amage/eye irritation ue to lack of data.	on	
Respiratory or	skin sensitization	ı	
Skin sensitiza May cause an a	tion allergic skin reactio	n.	
Respiratory se	-		
• •	ue to lack of data.		
Germ cell mut	agenicity ue to lack of data.		
Carcinogenici Suspected of c IARC	ausing cancer.	y carcinogenic to humans ite	97-88-1
OSHA	Not applicable		
NTP	Not applicable		
Reproductive	-	the unhern shild	
-	amaging fertility or		
STOT-single e Not classified d	xposure ue to lack of data.		
STOT-repeate Not classified d	d exposure ue to lack of data.		

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.



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SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological infor-	:	Do not empty into drains; dispose of this material and its con-
mation		tainer in a safe way.
		Avoid dispersal of spilled material and runoff and contact with
		soil, waterways, drains and sewers.

Components:

octamethylcyclotetrasiloxane:

Results of PBT and vPvB	:	PBT substance
assessment		
	:	vPvB substance

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods		
Waste from residues	:	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	:	Empty containers should be taken to an approved waste han- dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR	
UN/ID No.	: UN 1263
Proper shipping name	: Paint
Class	: 3

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Packing group Labels Packing instruction (cargo aircraft) Packing instruction (passen- ger aircraft)	:	III Flammable Liquids 366 355
IMDG-Code UN number Proper shipping name Class Packing group Labels EmS Code Marine pollutant	:	UN 1263 PAINT 3 III 3 F-E, <u>S-E</u> no
Domestic regulation		
49 CFR UN/ID/NA number Proper shipping name Class Packing group Labels	:	UN 1263 Paint 3 III FLAMMABLE LIQUID

DOT: For Limited Quantity exceptions reference 49 CFR 173.150 (b) IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

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: no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list

ERG Code

Marine pollutant

: All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

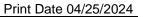
SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.



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SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	 Flammable (gases, aerosols, liquids, or solids) Respiratory or skin sensitization Carcinogenicity Reproductive toxicity
SARA 313	: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

MARNING: This product can expose you to chemicals including benzene, which is known to the State of California to cause cancer, and toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH OSHA P0		USA. ACGIH Threshold Limit Values (TLV) USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Lim- its for Air Contaminants
OSHA Z-2	:	USA. Occupational Exposure Limits (OSHA) - Table Z-2
ACGIH / TWA	:	8-hour, time-weighted average
OSHA P0 / TWA	:	8-hour time weighted average
OSHA P0 / STEL	:	Short-term exposure limit
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-2 / TWA	:	8-hour time weighted average
OSHA Z-2 / CEIL	:	Acceptable ceiling concentration
OSHA Z-2 / Peak	:	Acceptable maximum peak above the acceptable ceiling con- centration for an 8-hr shift

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on

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the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

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