

## PRODUCT DATA SHEET

## LaHabra® Perma-Finish

## Acrylic Polymer Stucco Finish Coat

## PRODUCT DESCRIPTION

LaHabra® Perma-Finish is an acrylic-based textured finish. Made with Dirt Pick-Up Resistance (DPR), meaning the surface of the finish hardens and does not soften again under heat. The non-tacky surface provides high resistance to accumulation of dirt, mold, and pollutants. The finish is integrally colored with high quality pigments.

## USES

LaHabra® Perma-Finish provides enhanced protection for an aesthetically pleasing surface color and texture for LaHabra systems.

## CHARACTERISTICS / ADVANTAGES

- 100% Acrylic polymer chemistry creating long-term durability and weather resistance.
- Integral color reducing maintenance and the need for recoating.
- Repels water and resists wind-driven rain.
- Helps seal existing, non moving hairline cracks. Resist blistering, peeling and flaking.

## PRODUCT INFORMATION

|                     |                                                                                                                                               |                                  |
|---------------------|-----------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|
| Packaging           | 5 gallon pail (19 liter pail)                                                                                                                 |                                  |
| Color               | Available in a wide variety of standard and custom colors.                                                                                    |                                  |
| Shelf Life          | Two (2) years when properly stored in original container.                                                                                     |                                  |
| Storage Conditions  | Store in a cool, dry place protected from freezing, extreme heat and direct sun.<br>Store at no less than 40°F (4°C)<br>Do not stack pallets. |                                  |
| Color               | Smooth<br>Fine<br>Coarse<br>Swirl                                                                                                             |                                  |
| Abrasion Resistance | Pass @ 1000 Liters                                                                                                                            | (ASTM D968)                      |
|                     | Pass @ 10,000 Cycles                                                                                                                          | (ASTM D2486)<br>Scrub Resistance |

|                                    |                                                   |                                      |
|------------------------------------|---------------------------------------------------|--------------------------------------|
| <b>Resistance to Weathering</b>    | Pass                                              | (ASTM G153)                          |
| <b>Permeability to Water Vapor</b> | Permeable                                         | (ASTM E96)<br>Procedure B            |
| <b>Resistance to moisture</b>      | Pass 28 days                                      | (ASTM D2247)                         |
| <b>Freeze-Thaw Stability</b>       | Pass @ 60 cycles                                  | (ASTM E2485)                         |
| <b>Salt resistance</b>             | Pass @ 900 hrs                                    | (ASTM B117)                          |
| <b>Low Temperature Bend</b>        | 1" diameter @ -4°F                                | (ASTM D522)<br>Method B Mandrel Bend |
| <b>Reaction to Fire</b>            | Flame Spread: 0 to 15<br>Smoke Developed: 0 to 15 | (ASTM E84)                           |
| <b>Microbiological Resistance</b>  | Pass @ 35 days<br>No growth 28 days               | (ASTM D3273)<br>(MIL 810 B 508)      |

## APPLICATION INFORMATION

|                                                                                       |                                                                                                |                                                               |
|---------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|---------------------------------------------------------------|
| <b>Coverage</b>                                                                       | <b>Product</b>                                                                                 | <b>Coverage</b>                                               |
|                                                                                       | Smooth                                                                                         | 182-187 ft <sup>2</sup> (17 m <sup>2</sup> ) at two (2) coats |
|                                                                                       | Fine                                                                                           | 145 to 155 ft <sup>2</sup> (13.5 - 14.4 m <sup>2</sup> )      |
|                                                                                       | Coarse                                                                                         | 105 to 115 ft <sup>2</sup> (9.8 - 10.7 m <sup>2</sup> )       |
|                                                                                       | Swirl                                                                                          | 130 to 140 ft <sup>2</sup> (12 to 13 m <sup>2</sup> )         |
| * Coverage rates vary depending on porosity of substrates and application techniques. |                                                                                                |                                                               |
| <b>Drying Time</b>                                                                    | 24-48 hours under normal conditions.<br>High humidity and low temperatures extend drying time. |                                                               |

## BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

## USES

- Appearance of finish might vary if floated by different mechanics.
- Protect from rain and from temperatures less than 40°F (4°C) for a minimum of 24 hours and until dry.
- Not for use on damp surfaces, below-grade applications or on surfaces subject to water immersion.
- When temperatures less than 40°F (4°C) prevail, provide supplementary heat during installation and drying period for at least 24 hours after installation and until dry. Do not apply in ambient temperature above 100°F (38°C) or surface temperature above 120°F (49°C).
- Do not apply materials to frozen surfaces.
- Efflorescence of Portland cement based substrates such as concrete, masonry units and stucco may cause staining or discoloration on the surface of applied

finish. Efflorescence is neither caused nor prevented by LaHabra® Perma-Finish.

- Samples of LaHabra® Perma-Finish are available for color approval only. Apply a 4' x 4' mock up in the field to verify approved for color and adhesion prior to ordering or application of material.
- Do not exceed 10 oz of water per 5 gallon pail. Excess water will affect texture appearance and product performance.
- Finish tint base is not intended for use untinted.

## ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

## APPLICATION INSTRUCTIONS

### SUBSTRATE PREPARATION

Substrates must be clean, dry, sound and free of loose

material, releasing agents, paint, efflorescence, contaminants and other coatings. Use of SikaWall-15 Tinted Primer or Parex Primer can improve color uniformity by minimizing substrate read-through in light colors.

- Concrete: allow to cure a minimum of 28 days prior to application of primer or finish. Remove all projections and form lines.
- Unit Masonry: allow to cure prior to application of primer and/or finish. Remove all loose mortar and projections. When needed, apply a leveling coat of SikaWall-520 Stucco Level Coat to provide a smooth surface and to minimize the likelihood of mortar joint read through prior to application of finish.
- Stucco: allow to cure a minimum of 7 days prior to application of primer or finish.

## MIXING

Thoroughly mix the factory prepared finish with a paddle and low speed drill to a uniform workable consistency. A small amount of clean potable water may be added to adjust workability. Do not exceed 10 oz. of water per 5-gallon pail.

- Additives are not permitted.
- Close container when not in use.
- Clean tools with soap and water immediately after use. Dried material can only be removed mechanically.

## APPLICATION

1. Apply finish directly to the substrate (or primed substrate) with a clean, stainless steel trowel. Apply and level finish during the same operation to minimum obtainable thickness consistent with uniform coverage.
2. Maintain a wet edge on finish by applying and texturing continually over the wall surface. Work finish to corners, joints or other natural breaks and do not allow material to set up within an uninterrupted wall area.
3. Float finish to achieve final texture.

Note: For smooth applications of LaHabra® Perma-Finish Smooth, allow the first coat of LaHabra® Perma-Finish Smooth to dry prior to applying a second coat. 2 coats are required to achieve a smooth texture. For free-formed applications including stipple and skip-trowel, maximum thickness not to exceed 1/8" (3.2mm).

## CLEANING OF TOOLS

Water-soluble prior to drying. Clean tools and containers with water prior to drying.

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### Product Data Sheet

LaHabra® Perma-Finish  
November 2025, Version 01.02  
02181520000000315

## LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at [usa.sika.com](http://usa.sika.com) or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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