



1. Identification

Product name : Sikagard®-616 Part B

Supplier : Sika Corporation

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Recommended use of the chemical and restrictions on use : For further information, refer to the product technical data sheet.

2. Hazards identification

GHS Classification

Acute toxicity, Category 4 (Oral)	H302: Harmful if swallowed.
Skin corrosion, Category 1C	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitization, Category 1	H317: May cause an allergic skin reaction.

GHS Label element

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.

Precautionary Statements : **Prevention:**
P260 Do not breathe dust or mist.
P270 Do not eat, drink or smoke when using this product.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P301 + P312 IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell.



P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
 P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
 P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a POISON CENTER or doctor/ physician.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
 P363 Wash contaminated clothing before reuse.
Storage:
 P405 Store locked up.
Disposal:
 P501 Dispose of contents/ container to an approved waste disposal plant.

Warning : Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

See Section 11 for more detailed information on health effects and symptoms.

3. Composition/information on ingredients

Hazardous ingredients

Chemical Name	CAS-No.	Concentration (%)
Benzyl alcohol	100-51-6	>= 25 - < 50 %
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	25513-64-8	>= 20 - < 25 %
Isophoronediamine	2855-13-2	>= 20 - < 25 %
bisphenol-A-(epichlorhydrin) epoxy resin	25068-38-6	>= 10 - < 20 %

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

If inhaled : Move to fresh air.
 Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
 Wash off with soap and plenty of water.
 Immediate medical treatment is necessary as untreated



	wounds from corrosion of the skin heal slowly and with difficulty.
In case of eye contact	: Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	: Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	: Health injuries may be delayed. corrosive effects sensitizing effects Gastrointestinal discomfort Allergic reactions Dermatitis See Section 11 for more detailed information on health effects and symptoms.
Protection of first-aiders	: Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.
Notes to physician	: Treat symptomatically.

5. Fire-fighting measures

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Specific extinguishing methods	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	: Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform



respective authorities.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

7. Handling and storage

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Store in original container.
Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations.

Materials to avoid : no data available

8. Exposure controls/personal protection

Contains no substances with occupational exposure limit values.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained



breathing apparatus must be used.

Hand protection Remarks	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Eye protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection	: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
Hygiene measures	: Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

9. Physical and chemical properties

Appearance	: liquid
Color	: clear
Odor	: amine-like
Odor Threshold	: no data available
Flash point	: > 200.01 °F (> 93.34 °C)
Ignition temperature	: not applicable
Decomposition temperature	: no data available
Lower explosion limit (Vol%)	: no data available
Upper explosion limit (Vol%)	: no data available
Flammability (solid, gas)	: no data available
Oxidizing properties	: no data available
Autoignition temperature	: no data available
pH	: Note: not applicable
Melting point/range / Freezing point	: no data available
Boiling point/boiling range	: no data available
Vapor pressure	: no data available



Density	:	ca.1 g/cm ³ at 73 °F (23 °C)
Water solubility	:	Note: partly soluble
Partition coefficient: n- octanol/water	:	no data available
Viscosity, dynamic	:	no data available
Viscosity, kinematic	:	> 20.5 mm ² /s at 104 °F (40 °C)
Relative vapor density	:	no data available
Evaporation rate	:	no data available
Burning rate	:	no data available
Volatile organic compounds (VOC) content	:	50 g/l A+B Combined

10. Stability and reactivity

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	no data available
Incompatible materials	:	no data available

11. Toxicological information

Acute toxicity

Product

Acute oral toxicity	:	Harmful if swallowed.
Acute inhalation toxicity	:	no data available
Acute dermal toxicity	:	no data available

Ingredients:

Benzyl alcohol :		
Acute oral toxicity	:	LD50 Oral rat: 1,230 mg/kg



Acute inhalation toxicity : LC50 rat: 4.178 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine :
Acute oral toxicity : LD50 Oral rat: 910 mg/kg

Isophoronediamine :
Acute oral toxicity : LD50 Oral rat: 1,030 mg/kg

bisphenol-A-(epichlorhydrin) epoxy resin :
Acute oral toxicity : LD50 Oral rat: > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal rabbit: > 20,000 mg/kg

Skin corrosion/irritation

Product

Causes severe skin burns and eye damage.

Serious eye damage/eye irritation

Product

no data available

Respiratory or skin sensitization

Product

May cause an allergic skin reaction.

Germ cell mutagenicity

Product

Mutagenicity : no data available

Carcinogenicity

Product

Carcinogenicity : no data available

IARC not applicable

NTP not applicable

Reproductive Toxicity/Fertility

Product

Reproductive toxicity : no data available

Reproductive Toxicity/Development/Teratogenicity

Product

Teratogenicity : no data available

**STOT-single exposure****Product**

Assessment: no data available

STOT-repeated exposure

Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Product

Assessment: no data available

Aspiration toxicity**Product**

no data available

12. Ecological information

Other information

Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Component:

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine

25513-64-8

Toxicity to algae:

EC50

Species: Scenedesmus capricornutum (fresh water algae)

Dose: 29.5 mg/l

Exposure time: 72 h

Toxicity to fish Chronic toxicity:

LC50

Species: Leuciscus idus (Golden orfe)

Concentration: 174.00 mg/l

Exposure time: 48 h

13. Disposal considerations**Disposal methods**

Waste from residues

: Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging

: Empty containers should be taken to an approved waste handling site for recycling or disposal.



14. Transport information

DOT

UN number	3066
Description of the goods	Paint
Class	8
Packing group	III
Labels	8
Emergency Response	153
Guidebook Number	

IATA

UN number	3066
Description of the goods	Paint
Class	8
Packing group	III
Labels	8
Packing instruction (cargo aircraft)	856
Packing instruction (passenger aircraft)	852
Packing instruction (passenger aircraft)	Y841

IMDG

UN number	3066
Description of the goods	PAINT
Class	8
Packing group	III
Labels	8
EmS Number 1	F-A
EmS Number 2	S-B

Marine pollutant no

DOT: For Limited Quantity exceptions reference 49 CFR 173.154 (b)

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

no data available

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

15. Regulatory information

TSCA list : All chemical substances in this product are either listed on the



TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA304 Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Acute Health Hazard
Chronic Health Hazard

SARA 302 : SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

California Prop 65 This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

16. Other information

HMIS Classification

Health	*	3
Flammability		1
Physical Hazard		0
Personal Protection		x

Caution: HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the



National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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