

PRODUCT DATA SHEET

SikaLastomer®-95

Preformed isobutylene tripolymer tape

TYPICAL PRODUCT DATA (FURTHER VALUES SEE SAFETY DATA SHEET)

Chemical base	Butyl
Color	Gray
Density	1.60 kg/l (13.3 lb/gal)
Application temperature	product 5 – 50 °C (41 – 122 °F)
Cone penetration (ASTM D 217)	300 grams 80
Low-temperature flexibility (ASTM C765)	No cracking
Tensile strength (ASTM C 907)	100 kPa (15 psi)
Service temperature (CQP509-1 / CQP513-1)	-50 – 100 °C (-58 – 212 °F)
Shelf life (CQP016-1)	18 months ^{A)}

CQP = Corporate Quality Procedure

^{A)} storage below 25 °C (77 °F)

DESCRIPTION

SikaLastomer®-95 is a non-reactive, tacky elastic butyl tape for use as a lap joint seal where improved strength and elasticity over general purpose butyl tapes is critical.

PRODUCT BENEFITS

- Adhesion to wide range of substrates with minimal cleaning
- Superior surface tack
- Improved strength and flexibility over general purpose butyl tape
- Wide service temperature range
- Fungicide additive for improved mildew resistance

AREAS OF APPLICATION

SikaLastomer®-95 is designed for sealing Standing Seam Roof (SSR) endlaps and lap joints for metal building roofs, skylights, roof curbs, smoke vents, air conditioning equipment, curtain wall joints and perimeter areas around windows and doors. For transportation applications such as trailers and RVs, SikaLastomer®-95 is suitable for sealing rivet seams and lap joints of metals, paint coatings, and wood. This product is suitable for experienced professional users only.

Tests with actual substrates and conditions have to be performed ensuring adhesion and material compatibility.

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CHEMICAL RESISTANCE

SikaLastomer®-95 is generally resistant to fresh water, seawater, water vapor, ozone and alcohols; temporarily resistant to diluted acids and caustic solutions; not resistant to aliphatic, aromatic and ketone solvents and oils.

The above information is offered for general guidance only. Advice on specific applications will be given on request.

METHOD OF APPLICATION

Surface Preparation

Surfaces must be clean, dry and free from dust and contaminants.

Application

SikaLastomer®-95 can be processed between temperatures (climate and product) of 5 °C and 50 °C (41 °F and 122 °F) but changes in application properties have to be considered. The optimum temperature for substrate and process material is between 15 °C and 25 °C (59 °F and 77 °F).

SikaLastomer®-95 is to be applied flat against the prepared surface. It is critical to avoid air entrapment and folding of the tape during application. A minimum rolling force of 2 kg (4.4 lb) across the entire width of the tape is required. In lap joints utilizing bolts or rivets, visual compression of the mastic is needed to ensure proper wet out of the tape across both surfaces.

Removal

Uncured SikaLastomer®-95 may be removed from tools and equipment with Sika® Remover-208 or another suitable solvent.

Hands and exposed skin have to be washed immediately using a suitable industrial hand cleaner and water.

Do not use solvents on skin.

FURTHER INFORMATION

The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical Department of Sika Industry.

Copies of the following publications are available on request:

- Safety Data Sheets

PACKAGING INFORMATION

Rolls	Multiple sizes
Endlap pads	Multiple sizes

BASIS OF PRODUCT DATA

All technical data stated in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

LEGAL DISCLAIMER

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by contacting SIKA's Technical Service Department via email at tsmh@us.sika.com. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.** Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling +1 800-933-7452.

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