

PRODUCT DATA SHEET

SikaWall® Stucco BaseX

Formerly LaHabra® BaseX.

PRODUCT DESCRIPTION

Polymer-modified base coat and anti-fracture membrane for smooth-troweled finishes, available in #20 and #30 grit.

USES

SikaWall® Stucco BaseX is specifically designed for application over brown coat where smooth-troweled finishes are used (such as SikaWall® Santa Barbara Finish). When Sika mesh is embedded in SikaWall® Stucco BaseX, cracking is reduced, which allows for higher quality smooth-troweled finishes. SikaWall® Stucco BaseX can also be used on rescrubs directly over structurally sound existing plaster, eliminating the need for sandblasting.

CHARACTERISTICS / ADVANTAGES

- Provides crack-resistance and impact-resistance when used with mesh.
- Ideal for new construction and rescrubs.
- Eliminates need for sandblasting old stucco.
- Contains 10% post-industrial recycled content.
- Ready to use, with all ingredients in the bag.
- Available in #20, and #30 grit.
- Provides a durable, hard, water-resistant base coat.

PRODUCT INFORMATION

Chemical Base	SikaWall® Stucco BaseX contains a high percentage of polymer for flexibility, microscopic fibers for crack-resistance, and proprietary additives for workability and working time.
Packaging	90 lbs. (40.8 kg) net weight in a multi-wall moisture resistant bag.
Shelf Life	12 months from date of production if stored properly in original, unopened and undamaged sealed packaging.
Storage Conditions	Store dry, off ground and protect from rain and moisture.

APPLICATION INFORMATION

Coverage	Coverage depends on thickness of mesh used. One 90 lb bag will cover approximately 80-100 ft ² (7.4-9.29 m ²) at 1/8 in. (3.18 mm) thickness over 4 oz. (113g) mesh.
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BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

LIMITATIONS

SikaWall® Stucco BaseX should not be expected to eliminate all cracking, and is most effective for controlling one-time minor structural cracks, including door and window cracks. SikaWall® Stucco BaseX should not be used when temperature exceeds 110 °F (43 °C) or will fall below 40 °F (4 °C) within 48 hours of application.

Consult Sika Facades Technical Services Department at +1 800-226-2424 for specific recommendations concerning all other applications.

APPLICATION INSTRUCTIONS

SikaWall® Stucco BaseX #20 is suitable for application over standard Portland cement brown coat, concrete masonry units, existing stucco, and brick. For smoother finish coats, #30 should be used.

MIXING

SikaWall® Stucco BaseX should be mixed with clean water to a consistency of exterior Portland cement brown coat. This can be accomplished one bag at a time in a bucket with a suitable drill and mixing paddle, or in a mechanical mixer. Do not entrain air by overmixing or using excessive mixer speed. After mixing, allow material to sit for approximately 5 minutes, and then re-temper by mixing for a short period of time.

APPLICATION

SikaWall® Stucco BaseX must be used in conjunction with alkali-resistant mesh to achieve its full crack-resistance. Apply 1/8" (3.18 mm) of SikaWall® Stucco BaseX over the brown coat and then immediately embed mesh in SikaWall® Stucco BaseX. Float the SikaWall® Stucco BaseX with a sponge float in order to achieve optimal results when the finish plaster is applied.

Allow SikaWall® Stucco BaseX to dry at least 24 hours. To ensure bond, mix SikaWall-73 Adacryl Admix & Bonder into the finish coat plaster at a ratio of 1/3 gallon (1.26 l) per 90 lb. (40.8 kg) bag of stucco.

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Product Data Sheet

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CLEANING OF TOOLS

Immediately clean all tools and mixing equipment with water after use.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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